



Key features

FESTO



FVS-3-1/8

Innovative

- Small and compact for a wide range of pneumatic applications
- Large selection of valve functions; 3/2-way, 4/2-way and 5/2-way functions
- With flow rates of up to 600 l/min, the valves offer outstanding pneumatic performance for a great variety of applications
- Low weight
- Minimal actuating forces

Versatile

- Flexibility of the pneumatic working ports provides a practical solution to different requirements
- Round silencer for ducted exhaust air
- Suitable for vacuum in some cases
- Reverse operation possible in some cases
- Actuation: direct and piloted
- Pressure range from vacuum to 10 bar possible
- Version:
 - Stem actuated valve
 - Swivel lever valve
 - Roller lever valve, toggle lever valve
 - Whisker valve
 - Roller actuated valve

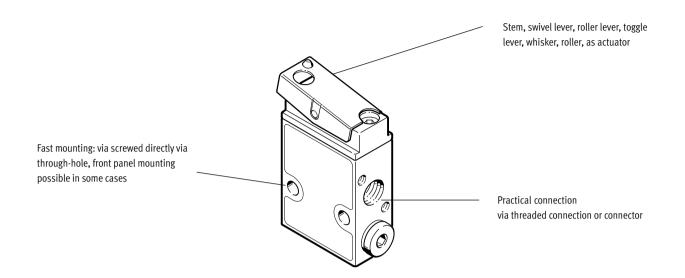
Reliable

- Durable thanks to proven piston spool and piston poppet valves
- Sturdy thanks to metal or plastic housing and connecting thread or connector

Easy to mount

 Front panel mounting or mounting on bracket

Key features



Equipment options

- 3/2-way valve, monostable
- Normally open/closed
- Mechanical spring
- Vacuum operation possibleDirectly actuated and
- pneumatically piloted
- Ducted exhaust air

Valve selection

You order mechanically and manually operated valves using the order code:

4/2-way valve, monostableMechanical spring

- Pneumatically piloted
- Ducted exhaust air

5/2-way valve, monostable

- Pneumatic spring/mechanical spring
- Vacuum operation possible
- Reverse operation in some cases

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- Pneumatically piloted
- Ducted exhaust air

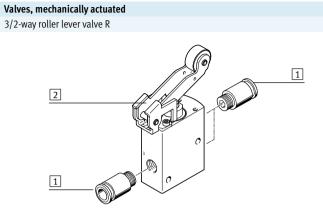
→ Internet: www.festo.com

Ordering system for valves → Internet: mechanically and manually operated directional control valves

2018/11 - Subject to change

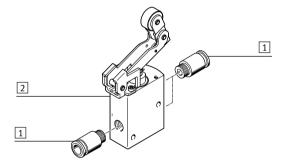
Valves, mechanically actuated Peripherals overview

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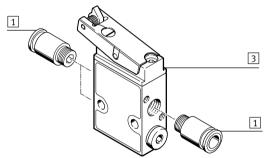


	Brief description	→ Page/Internet
1 Fitting	For ports (1, 2, 3)	35
2 Roller lever valve	R	23

3/2-way roller lever valve with idle return L



3/2-way toggle lever valve LS



	Brief description		→ Page/Internet
1 Fitting	For supply air/exhaust por	ts (1, 3, 5) and working ports (2, 4)	35
2 Roller lever valve v	vith idle return L		23
3 Toggle lever valve	LS		23

Key features – Pneumatic components

Mechanically actuated valves

Mechanically actuated valves are often used as "signal valves" and feed back a pneumatic signal to the controller. This feedback, e.g. "End position reached", is realised via a stem actuated valve or roller actuated

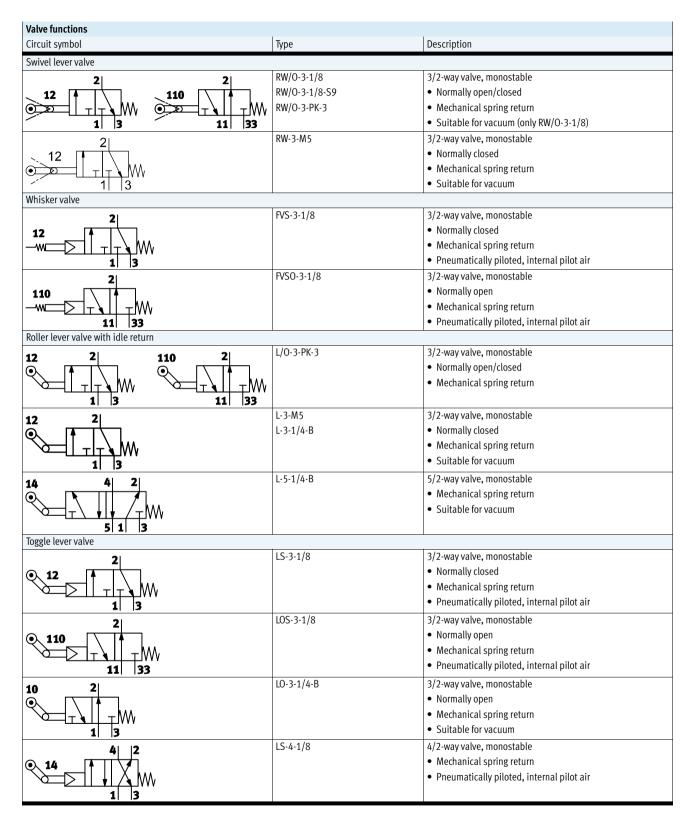
valve.

This is a simple application, but it is an extremely popular solution for smaller machines and conveying systems, e.g. for controlling simple clamping and locking operations in semi-automated assembly and production. The modern design with metal housing combines sturdiness and functionality. Advantages of mechanically actuated valves: • No electronic controller required

- No programming effort required
- Easy to adjust and connect
- Control and measurement via sensors

Valve functions		
Circuit symbol	Туре	Description
Stem actuated valve		
2	V-3-M5	3/2-way valve, monostable
	V-3-1/4-B	Normally closed
	V/0-3-PK-3	Mechanical spring return
1 3		• Suitable for vacuum (not V/O-3-PK-3)
2	VO-3-1/4-B	3/2-way valve, monostable
		Normally open
		Mechanical spring return
1 3		Suitable for vacuum
2 2	V/0-3-1/8	3/2-way valve, monostable
		Normally open/closed
		 Mechanical spring return
1 3 11 33		Suitable for vacuum
2	VS-3-1/8	3/2-way valve, monostable
12		Normally closed
		 Pneumatically piloted, internal pilot air
1 3		Mechanical spring return
2	VOS-3-1/8	3/2-way valve, monostable
110		Normally open
		 Pneumatically piloted, internal pilot air
11 33		Mechanical spring return
4 2	VS-4-1/8	4/2-way valve, monostable
		 Pneumatically piloted, internal pilot air
		Mechanical spring return
1 3		
4 2	V-5-1/4-B	5/2-way valve, monostable
		Normally open/closed
		Mechanical spring return
5 1 3		Suitable for vacuum

Key features – Pneumatic components



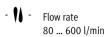
Valves, mechanically actuated Key features – Pneumatic components

Valve functions		
Circuit symbol	Туре	Description
Roller lever, roller actuated valve		
2	R-3-M5	3/2-way valve, monostable
	R-3-1/4-B	Normally closed
		Mechanical spring return
1 3		Suitable for vacuum
2	RO-3-1/4-B	3/2-way valve, monostable
		Normally open
		 Mechanical spring return
1 3		Suitable for vacuum
2 2	R/O-3-PK-3	3/2-way valve, monostable
		Normally open/closed
│ ◯──┤ ╶┤┰ ┶ ╢ ── ── ── ── ── ── ── ── ── ── ── ── ──		Mechanical spring return
2	RS-3-1/8	3/2-way valve, monostable
		Normally closed
		 Mechanical spring return
1 3		 Pneumatically piloted, internal pilot air
2	ROS-3-1/8	3/2-way valve, monostable
		Normally open
		Mechanical spring return
11 33		 Pneumatically piloted, internal pilot air
<u> </u>	RS-4-1/8	4/2-way valve, monostable
		Mechanical spring return
		Pneumatically piloted, internal pilot air
1 3		
4 2	R-5-1/4-B	5/2-way valve, monostable
		Mechanical spring return
		Suitable for vacuum
5 1 3		

-- Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Technical data - Stem actuated valve, standard nominal flow rate 80 ... 160 l/min



Mounting via through-holes



- J - Temperature range -10 ... +60 °C

General technical data								
Туре		V-3-M5	V/0-3-PK-3	VS-3-1/8 VOS-3-1/8	VS-4-1/8	V/0-3-1/8	RW/0-3-1/8	
Standard nominal flow rate $1 2$	[l/min]	80		146 154 (VS) 141 161 (VOS)	140 147	140		
Valve function		3/2-way valve		3/2-way valve	4/2-way valve	3/2-way valve		
Exhaust air		-	-	Flow control	I ·			
Design		Disk seat valve	e, directly actuated	Disk seat valve, pilot	ted	Disk seat valve, directly actuated		
Direction of flow		-	-	Non-reversible		-	-	
Sealing principle		-	-	Soft		-	-	
Mounting position		-	-	Any		-	-	
Note on forced checking proc	edure	-	-	Min. 1/year		-	-	
Pneumatic connection		M5	PK-3 ¹⁾	G1/8	G1/8	G1/8		
Nominal size	[mm]	2.0	2.5	3.5	3.5	3.5		
Weight	[g]	25	20	110	220	90	150	
Actuating force	[N]	23.0	17.0	3.0	3.2	28.0	28.0	
• at 6 bar								
 with normally closed position 	[N]	-	17.0	-	-	37.5	-	
 with normally open position 	[N]	-	24.0	-	-	-	-	

1) PK-3=Barbed fitting for plastic tubing with 3 mm nominal diameter

Materials

materials									
Туре	V-3-M5	V/0-3-PK-3	VS-3-1/8	VS-4-1/8	V/0-3-1/8	RW/0-3-1/8			
			VOS-3-1/8						
Seal	NBR								
Housing	Die-cast zinc	POM	Anodised aluminium						
Note on materials	-	_	RoHS-compliant		-	-			

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Technical data - Stem actuated valve, standard nominal flow rate 80 ... 160 l/min

Operating and environment	al conditions	5							
Туре		V-3-M5	V/O-3-PK-3	VS-3-1/8 VOS-3-1/8	VS-4-1/8	V/0-3-1/8	RW/O-3-1/8		
Operating medium Compressed air to ISO 8573-1:2010 [-:-									
Note on operating/pilot med	ium	Lubricated operation possible (required during subsequent operation)							
Operating pressure range	[bar]	-0.95 8	08	3.5 8		-0.95 8	-0.95 8		
Temperature of medium	[°C]	-10 +60							
Ambient temperature	[°C]	-10 +60	-	-10 +60					
Corrosion resistance class C	RC ¹⁾	-	-	2		-	-		

Corrosion resistance class CRC 2 to Festo standard FN 940070
 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Technical data – Actuator attachment for swivel lever valve RW/O-3-1/8

Swivel lever, type A		ASK–02 (short)	ASL-02 (long)	ASS-02 (rod)		
Max. actuating force [N]		7	Dependent on starting height	Dependent on starting height		
Weight	[g]	30	35	30		

Materials - Swivel lever

Swivel lever

Aluminium, steel

Technical data – Stem actuated valve, standard nominal flow rate 550 ... 600 l/min

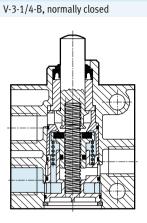
General technical data				
Туре		V-5-1/4-B	VO-3-1/4-B	V-3-1/4-B
Standard nominal flow rate	[l/min]	550	600	
1> 2				
Valve function		5/2-way valve	3/2-way valve	
Design		Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated
Pneumatic connection		G1/4	G1/4	G1/4
Nominal size	[mm]	7.0	7.0	7.0
Weight	[g]	240	130	130
Actuating force at 6 bar	[N]	163.8 200.2	115.2 140.8	63 77

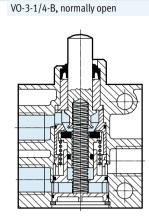
Materials	
Seal	NBR
Housing	Die-cast aluminium

Operating and environmental conditions							
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]					
Note on operating/pilot medium		Lubricated operation possible (required during subsequent operation)					
Operating pressure range	[bar]	-0.95 10					
Temperature of medium	[°C]	-10 +60					
Ambient temperature	[°C]	-10 +60					

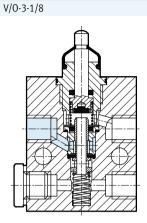
Sectional views

Sectional view

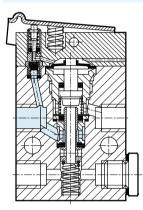




V/0-3-PK-3



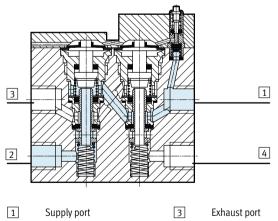
V ... - 3-1/8, normally closed



Actuator attachment at left (number 1 on the attachment above number 1 on the housing)

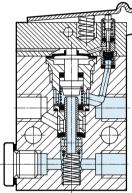


VS-4-1/8



2, 4 Working port

V ... -3-1/8, normally open



Actuator attachment at right (number 1 on the attachment above number 2 on the housing)

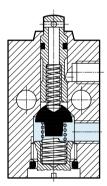








V-3-M5

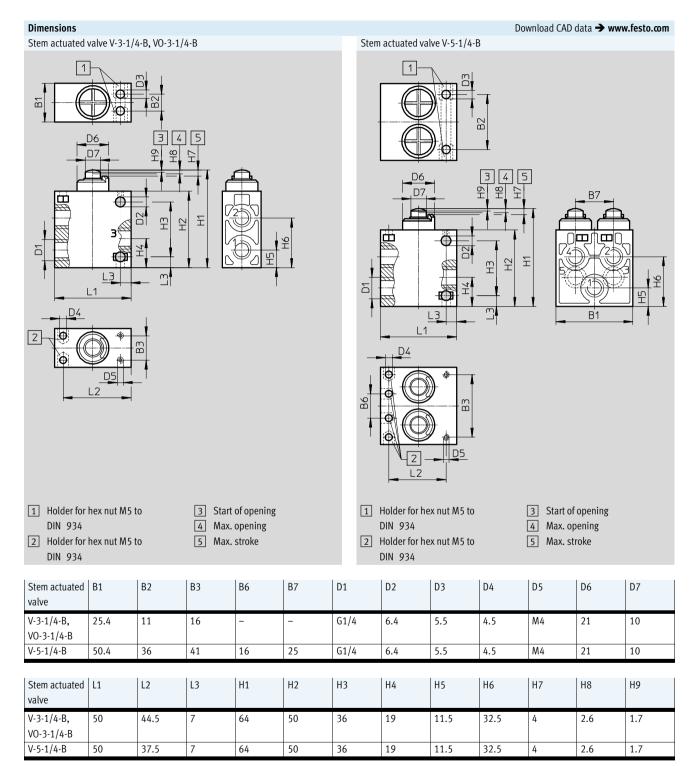


Note

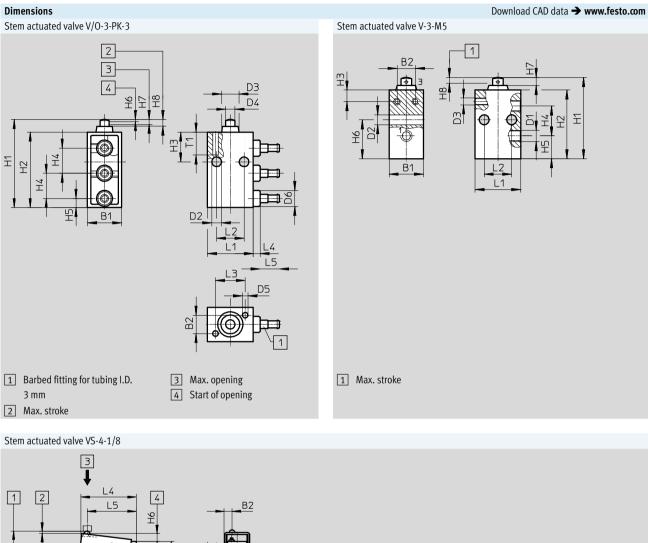
The sectional views, shown on the stem actuated valve, also apply in principle to the roller lever, toggle lever and swivel lever valves. The

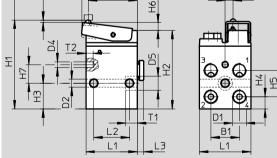
function remains the same, only the operation via actuator attachments differs.

Technical data



Technical data





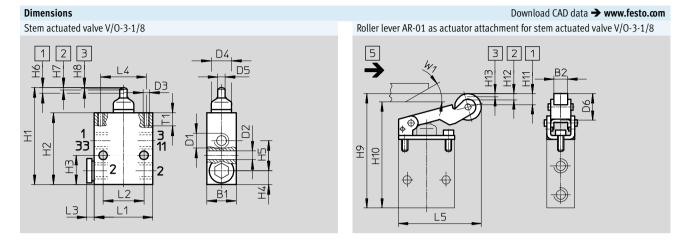
1 Initial position

- 2 ON position
- 3 Actuation direction
- 4 Smallest distance between cams

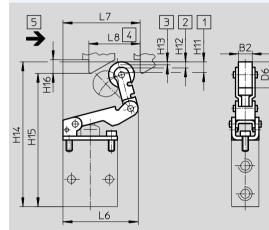
Stem actuated valve	B1	B2		D1	D2	I	03	D4	D5		D6	T1		T2
V/0-3-PK-3	15	8		-	4.3	1	7.5	4	2.4		7	10		-
V-3-M5	15	8		M5	4.3	I	M3	-	-		-	-		-
VS-4-1/8	20	5.5		G1/8	5.3	-	-	4.1	10		-	8		5
Stem actuated valve	L1	L2	L3	L4	L5	H1	H2	H3	H4	H5	H6	H7	H8	H14
V/0-3-PK-3	20	12	13	3	8.5	38.5	33	13	11	4	0.9	2.1	2.9	-
V-3-M5	-	-	-	-	-	35.5	30	8	13	10	17	3.5	2.5	-
VS-4-1/8	36	25	5	39	35.5	62.5	55	18	8.5	18.5	5.5	-	-	13

Technical data

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Roller lever with idle return AL-01 as actuator attachment for stem actuated valve V/0-3-1/8



1 Max. stroke

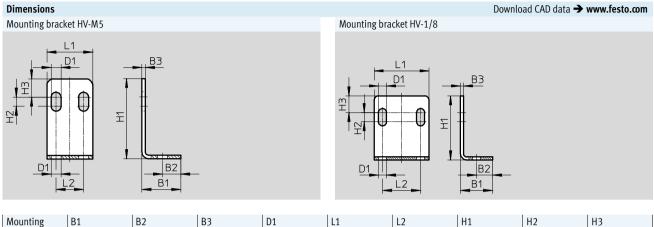
2 Max. opening

3 Start of opening

4 Min. actuation stroke

5 Actuation direction

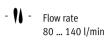
Stem actuated valve	B1	D1	D2	D3	D4	D5	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7 ±0.2	H8 ±0.2	T1
V/0-3-1/8	18	G1/8	5.3	M4	12.5	4.5	36	25	4.5	28	59.5	44	18	8.5	18.5	3.5	1.4	0.6	8
Roller lever	B2	D6	L	5	L6	L7	L8	1	H9	H10 min.	H11	H1 +0		H13 +0.2	H14	H15 min.	H1	6	W1
AR-01	8	17	5	4	-	-	-		71	64	7	4		2	-	-	-		30°
AL-01	8	17	-		50.5	51	34	-	_	-	7	4		2	93.5	86.5	9		-



Mounting bracket	B1	B2	B3	D1	L1	L2	H1	H2	H3
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

Ordering data	1					
Nominal flow rate [l/min]	Valve function	Description	Mechanical reset	Normal position	Part No.	Туре
Stem actuate	d valve					
80	3/2-way valve, monostable	Suitable for vacuum Suitable for vacuum		Closed Open/closed	3626 10747	V-3-M5 V/O-3-PK-3
140 147	4/2-way valve, monostable	-		-	3394	VS-4-1/8
140	3/2-way valve, monostable	Suitable for vacuum		Open/closed	4938	V/0-3-1/8
146 154	3/2-way valve, monostable	-		Closed	2334	VS-3-1/8
141 161	3/2-way valve, monostable	-		Open	2952	VOS-3-1/8
550	5/2-way valve, monostable	Suitable for vacuum		-	6809	V-5-1/4-B
600	3/2-way valve,	Suitable for vacuum		Closed	6808	V-3-1/4-B
	monostable			Open	9157	VO-3-1/4-B

Technical data – Swivel lever valve, standard nominal flow rate 80 ... 140 l/min



Mounting via through-holes



- J - Temperature range -10 ... +60 °C



General technical data				
Туре		RW-3-M5	RW/O-3-PK-3	RW/O-3-1/8
Standard nominal flow rate	[l/min]	80	80	140
1> 2				
Valve function		3/2-way valve	3/2-way valve	3/2-way valve
Design		Piston poppet valve, directly actuated	Piston poppet valve, directly actuated	Disk seat valve, directly actuated
Pneumatic connection		M5	NW3 (barbed fitting)	G1/8
Nominal size	[mm]	2	2.5	3.5
Weight	[g]	65	40	150
Actuating force	[N]	14.5	13.0 (RW)	28.0
at 6 bar			16.0 RWO)	

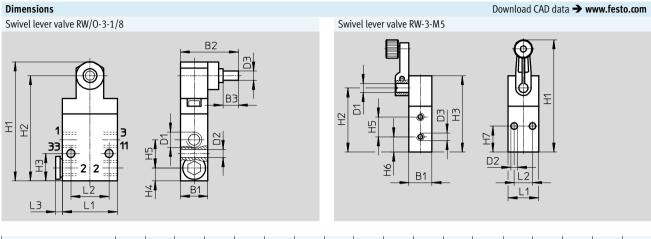
Materials			
Туре	RW-3-M5	RW/O-3-PK-3	RW/0-3-1/8
Seal	NBR	NBR	NBR
Housing	Die-cast zinc	POM	Anodised aluminium

Operating and environmental conditions											
Туре		RW-3-M5	RW/O-3-PK-3	RW/0-3-1/8							
Operating medium		Compressed air to ISO 8573-1:2010 [-:-	-:-]								
Operating pressure range	[bar]	-0.95 8	08	-0.95 8							
Temperature of medium	[°C]	-10 +60									

Technical data – Actuator a	Technical data – Actuator attachment for swivel lever valve RW/O-3-1/8											
Swivel lever, type		ASK–01 (short)	ASK–02 (short)	ASL-02 (long)	ASS-02 (rod)							
Max. actuating force	[N]	-	7	Dependent on starting height	Dependent on starting height							
Weight	[g]	20	30	35	30							
Materials – Swivel lever												
Swivel lever, type		ASK–01 (short)	ASK–02 (short)	ASL-02 (long)	ASS-02 (rod)							
Material		GD-Zn	Aluminium, steel									

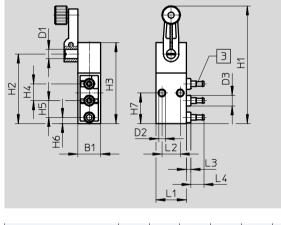
Technical data

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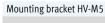


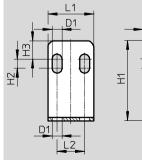
	B1	B2	B3	D1	D2	D3	L1	L2	L3	H1	H2	H3	H4	H5	H6	H7	H8	H9
RW/0-3-1/8	18	38	10	G1/8	5.3	6	36	25	4.5	78	69	18	8.5	18.5	-	-	-	-
RW-3-M5	30	15	-	12	4.3	M5	20	12	-	73.5	70.5	50	25.5	15	10	13	10.6	3

Swivel lever valve RW/O-3-PK-3



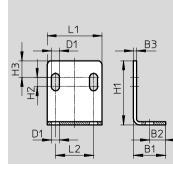
	B1	D1	D2	D3	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7	H8	H9
RW/0-3-PK-3	15	6	4.3	7	20	12	3	8.5	77	45,5	53	11	11	4	20	-	-





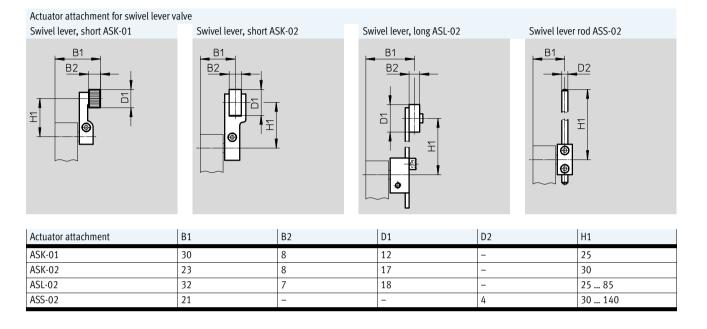


Mounting bracket HV-1/8



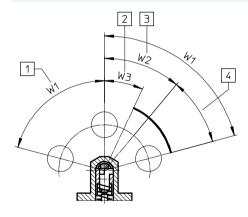
Mounting bracket	B1	B2	B3	D1	L1	L2	H1	H2	H3
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

Technical data

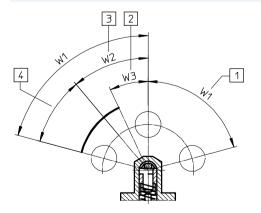


Actuating ranges are set by converting the switching head

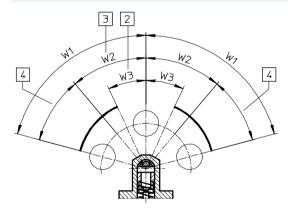
Default settings (upon delivery)



Valve components 1 and 2 turned 180° around the longitudinal axis



Valve components 1 and 2 turned 90° around the longitudinal axis



- 1 (w1) Idling, or max. angle position (75°)
- 2 (w3) Start of opening (25° ±8°)
- 3 (w2) Max. opening angle (40° ±5°)
- 4 Overtravel

Technical data

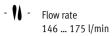
ta					
Valve function	Description	Mechanical	Normal	Part No.	Туре
		reset	position		
valve					
3/2-way valve,	Suitable for vacuum		Closed	4031	RW-3-M5
monostable					
3/2-way valve,	Not suitable for vacuum		Open/closed	10750	RW/0-3-PK-3
monostable					
3/2-way valve,	Suitable for vacuum		Open/closed	4937	RW/0-3-1/8
monostable					
	Valve function valve 3/2-way valve, monostable 3/2-way valve, monostable 3/2-way valve,	Valve function Description valve	Valve function Description Mechanical reset valve	Valve functionDescriptionMechanical resetNormal positionvalve3/2-way valve, monostableSuitable for vacuum Closed3/2-way valve, monostableNot suitable for vacuum Open/closed3/2-way valve, monostableSuitable for vacuum Open/closed3/2-way valve, monostableSuitable for vacuum Open/closed	Valve functionDescriptionMechanical resetNormal positionPart No.valve3/2-way valve, monostableSuitable for vacuum Closed40313/2-way valve, monostableNot suitable for vacuum Open/closed107503/2-way valve, monostableSuitable for vacuum Open/closed4937

Ordering data				
	Description	Part No.	Туре	PU ¹⁾
Actuator attachment				
्रेन्च	Short swivel lever, version 1	13248	ASK-01	1
्रेक	Short swivel lever, version 2	5835	ASK-02	1
	Long swivel lever	5836	ASL-02	1
	Swivel lever rod	4789	ASS-02	1

1) Packaging unit

Whisker valves

Technical data – Whisker valve, standard nominal flow rate 146 ... 175 l/min



Mounting via through-holes



- **J** - Temperature range -10 ... +60 °C



General technical data					
Туре	FVS-3-1/8	FVSO-3-1/8			
Version	Whisker valve				
Standard nominal flow rate [l/min]	146 175				
1					
Valve function	3/2-way valve, closed, monostable	3/2-way valve, open, monostable			
Exhaust air	Flow control				
Design	Disk seat valve, piloted				
Direction of flow	Non-reversible				
Sealing principle	Soft				
Mounting position	Any				
Note on forced checking procedure	Switching frequency at least 1/year				
Type of actuation	Mechanical				
Type of reset	Mechanical spring				
Pneumatic connection	G1/8				
Nominal size [mm]	3.5				
Weight [g]	130				
Actuating force [N]	→ Graph				
at 6 bar					

Materials

Seal	NBR						
Housing	Anodised aluminium						
Note on materials	RoHS-compliant						

Operating and environmental conditions								
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]						
Pilot medium		Compressed air to ISO 8573-1:2010 [-:-:-]						
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)						
Operating pressure range	[bar]	3.5 8						
Temperature of medium	[°C]	-10 +60						
Ambient temperature	[°C]	-10 +60						
Corrosion resistance class C	RC ¹⁾	2						

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

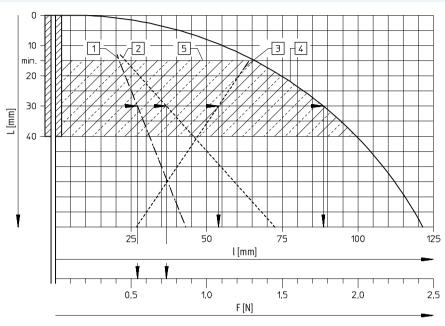
Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Whisker valves

Technical data – Whisker valve, standard nominal flow rate 146 ... 175 l/min

Switching forces F and switching travel l at 6 bar as a function of approach distance L

Whisker valve



This piloted valve with extremely low actuating forces is particularly suited for systems where dissimilar parts or actuating elements without precision positioning are to be sensed, or where the actuating levels are different. The whisker can be approached from any direction perpendicular to the whisker axis, or can be passed.

- 1 Switching force
- 2 Passing force
- 3 Switching travel
- 4 Overtravel
- 5 Permissible approach range

Example:

A distance of 30 mm from the end of the spring results in:

Switching travel 54 mm Switching force 0.57 N Overtravel 88 mm Passing force 0.75 N

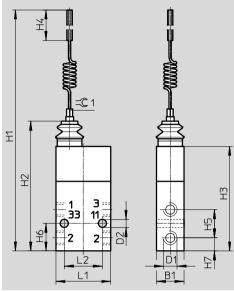


Whisker valves

Technical data – Whisker valve, standard nominal flow rate 146 ... 175 l/min

Dimensions





Whisker valve	B1	D1	D2	H1	H2	H3	H4 max.	H5	H6	H7	L1	L2	=© 1
FVS, FVSO	18	G1/8	5.3	220	85	68.5	40	18.5	18	8.5	36	25	4

Ordering da	Ordering data										
Nominal	Valve function	Description	Normal	Pilot air ¹⁾	Part No.	Туре					
flow rate			position								
[l/min]											
Whisker valv	Whisker valve										
146	3/2-way valve,	Whisker valve	Closed	Internal	3876	FVS-3-1/8					
	monostable										
175	3/2-way valve,	Whisker valve	Open	Internal	3877	FVSO-3-1/8					
	monostable										

1) With piloted valves

Roller lever valves with idle return, toggle lever valves Technical data – Roller lever valve with idle return, toggle lever valve, standard nominal flow rate 80 ... 175 l/min

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- 11 -Flow rate 80 ... 600 l/min Mounting via through-holes

- 📥 Pressure –0.95 ... 8 bar
- L Temperature range -10 ... +60 °C



General technical data

General technical data							
Туре		L/0-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8	
Version		Roller lever valve with i	dle return	Toggle lever valve			
Standard nominal flow rate	[l/min]	80		146	175	128	
1> 2							
Valve function		3/2-way valve		3/2-way valve	3/2-way valve	4/2-way valve	
Design Disk seat valve, directly actuated				Disk seat valve, piloted			
Direction of flow		-	-	Non-reversible			
Sealing principle		-	-	Soft			
Mounting position		-	-	Any			
Pneumatic connection		PK-3 ¹⁾	M5	G1/8	G1/8	G1/8	
Nominal size	[mm]	2.5	2	3.5	3.5	3.5	
Weight	[g]	19	43	110	110	220	
Actuating force	[N]	-	16.5	1.7	1.8	2.2	
• at 6 bar							
 with normally closed position 	[N]	10.0	-	-	-	-	
 with normally open position 	[N]	13.0	-	-	-	-	

1) Barbed fitting for plastic tubing with 3 mm nominal diameter

Materials

Materials							
Туре	L/0-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8		
Seal	NBR						
Housing	POM	DM Die-cast zinc Anodised aluminium					
Note on materials	-	-	RoHS-compliant				

Operating and environmental conditions										
Туре		L/O-3-PK-3	L-3-M5	LS-3-1/8	LOS-3-1/8	LS-4-1/8				
Operating medium Compressed air to IS			0 8573-1:2010 [-:-:-	-]						
Note on operating/pilot medium		-	Lubricated operat	Lubricated operation possible (required during subsequent operation)						
Operating pressure range	[bar]	08	-0.95 8	3.5 8						
Temperature of medium	[°C]	-	-	-10 +60						
Ambient temperature	[°C]	-10 +60	-10 +60							
Corrosion resistance class CRC ¹⁾ –		-	-	2						

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Roller lever valves with idle return, toggle lever valves Technical data – Roller lever valve with idle return, toggle lever valve, standard nominal flow rate 550 ... 600 l/min



General technical data									
Туре		L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B					
Version		Toggle lever valve	Toggle lever valve	Toggle lever valve					
Standard nominal flow rate	[l/min]	550	600	600					
1									
Valve function		5/2-way valve	3/2-way valve, closed	3/2-way valve, open					
Design		Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated					
Pneumatic connection		G1/4	G1/4	G1/4					
Nominal size	[mm]	7.0	7.0	7.0					
Weight	[g]	360	250	250					
Actuating force	[N]	71.5	24.5	50.0					

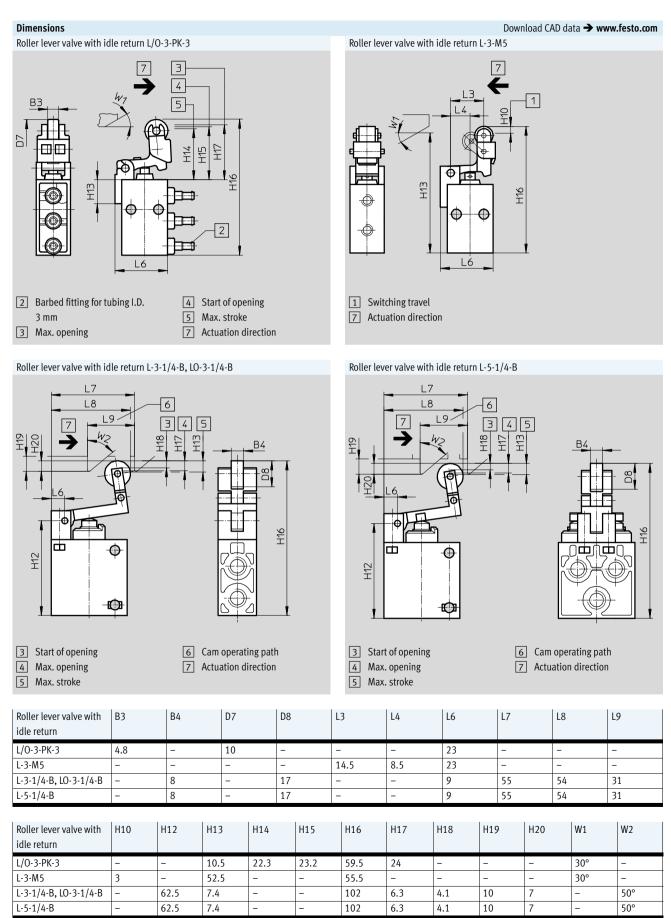
Materials								
Туре	L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B					
Seal	NBR	IBR						
Housing	Die-cast aluminium							

Operating and environmental conditions										
Туре	L-5-1/4-B	L-3-1/4-B	LO-3-1/4-B							
Operating medium	Compressed air to ISO 8573-1:2010 [7:	-:-]								
Note on operating/pilot medium	Lubricated operation possible (required during subsequent operation)									
Operating pressure range [bar]	-0.95 10									
Ambient temperature [°C]	-10 +60									

Roller lever valves with idle return, toggle lever valves

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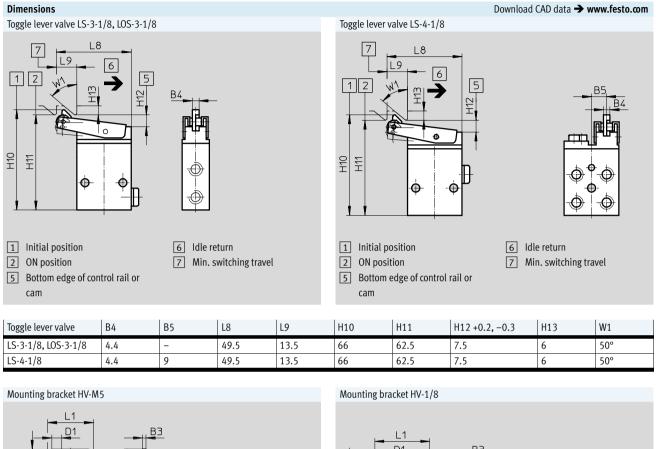
Technical data

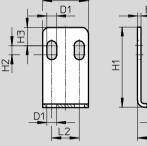


Roller lever valves with idle return, toggle lever valves

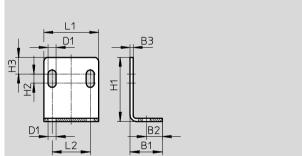
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Technical data





B2 B1



Mounting bracket	B1	B2	B3	D1	L1	L2	H1	H2	Н3
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

Roller lever valves with idle return, toggle lever valves

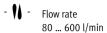
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Ordering of	lata					
Nominal flow rate [l/min]	Valve function	Description	Mechanical reset	Normal position	Part No.	Туре
Toggle leve	er valve					
128	4/2-way valve, monostable	Toggle lever valve		-	3416	LS-4-1/8
146	3/2-way valve, monostable	Toggle lever valve		Closed	2186	LS-3-1/8
175	3/2-way valve, monostable	Toggle lever valve		Open	2950	LOS-3-1/8
Roller leve	r valve with idle retur	n				
80	3/2-way valve,	Roller lever valve with idle return		Open/closed	10749	L/O-3-PK-3
	monostable	Roller lever valve with idle return, suitable for vacuum		Closed	3628	L-3-M5
550	5/2-way valve, monostable	Roller lever valve with idle return, suitable for vacuum		-	8993	L-5-1/4-B
600	3/2-way valve,	Roller lever valve with idle return,		Closed	8982	L-3-1/4-B
	monostable	suitable for vacuum		Open	8989	LO-3-1/4-B

Ordering data				
	Description	Part No.	Туре	PU ¹⁾
Actuator attachment				
	For roller lever valve with idle return L-3-M5, roller lever with idle return with mounting screws	6513	AL-05	1

1) Packaging unit

Roller lever valves, roller actuated valves Technical data – Roller lever valve, roller actuated valve, standard nominal flow rate 80 ... 170 l/min



Mounting either via through-holes or on front panel



- 📥 - Pressure -0.95 ... 10 bar

- L - Temperature range -10 ... +60 °C



General technical data									
Туре		R/O-3-PK-3	R-3-M5 RS-3-1/8		ROS-3-1/8	RS-4-1/8			
Version		Roller lever valve							
Standard nominal flow rate	[l/min]	80		151	169	128			
1 2									
Valve function		3/2-way valve, open/closed		3/2-way valve	2-way valve 3/2-way valve 4/2-way va				
Exhaust air		-	-	Flow control					
Design		Disk seat valve, dire	ctly actuated	Disk seat valve, pilo	oted				
Direction of flow		-	-	Non-reversible					
Sealing principle		-	-	Soft					
Mounting position		-	-	Any	Any				
Note on forced checking proce	dure	-	-	Min. 1/year					
Pneumatic connection		PK-3 ¹⁾	M5	G1/8	G1/8	G1/8			
Nominal size	[mm]	2.5	2	3.5	3.5	3.5			
Weight	[g]	18	40	120	120	230			
Actuating force	[N]	-	16.5	1.7	1.9	1.8			
• at 6 bar									
 with normally closed position 	[N]	10.0	-	-	-	-			
 with normally open position 	[N]	15.0	-	-	-	-			

1) Barbed fitting for plastic tubing with 3 mm nominal diameter

Roller lever valves, roller actuated valves Technical data – Roller lever valve, roller actuated valve, standard nominal flow rate 80 ... 170 l/min



1

Materials

Materials									
Туре	R/O-3-PK-3	R-3-M5	RS-3-1/8	ROS-3-1/8	RS-4-1/8				
Seal	NBR	R							
Housing	POM	Die-cast zinc	Anodised aluminium						
Note on materials	-	_	RoHS-compliant						

Operating and environmental conditions

operating and environment	at conditions	•									
Туре		R/O-3-PK-3	R-3-M5	ROS-3-1/8	RS-4-1/8						
Operating medium		Compressed air to ISO	Compressed air to ISO 8573-1:2010 [-:-:-]								
Note about operating/pilot r	nedium	Lubricated operation po	ubricated operation possible (required during subsequent operation)								
Operating pressure range	[bar]	0 8	-0.95 8	3.5 8	3.5 8						
Temperature of medium	[°C]	-	10 +60								
Ambient temperature [°C]		-10 +60									
Corrosion resistance class CRC ¹⁾		-	-	2							

Corrosion resistance class CRC 2 to Festo standard FN 940070
 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Technical data – Actuator attachment								
Туре		AR-01	AL-01					
Version		Roller lever	Roller lever with idle return					
Max. actuating force	[N]	10	12					
Weight	[g]	42	52					

Materials – Actuator attachment	
Actuator attachment	Galvanised steel

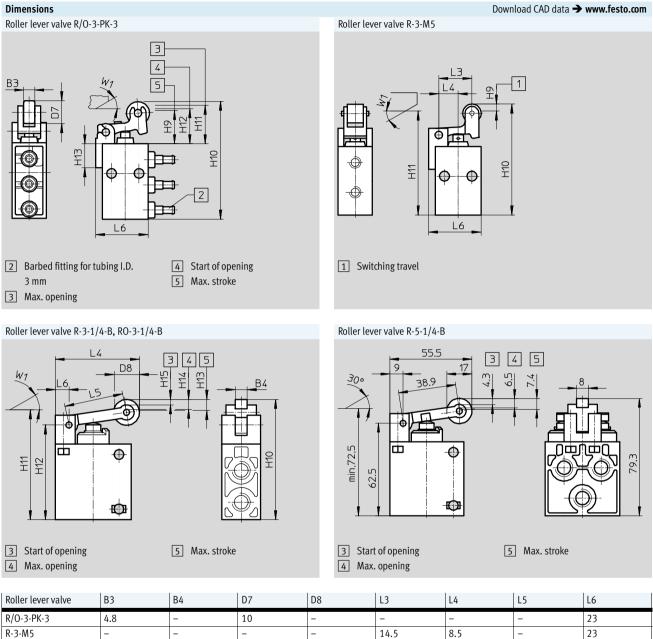
Roller lever valves, roller actuated valves Technical data – Roller lever valve, roller actuated valve, standard nominal flow rate 550 ... 600 l/min

General technical data							
Туре		R-5-1/4-B	R-3-1/4-B	RO-3-1/4-B			
Version		Roller lever valve	Roller lever valve	Roller lever valve			
Standard nominal flow rate	[l/min]	550	600	600			
1							
Valve function		5/2-way valve	3/2-way valve, closed	3/2-way valve, open			
Design		Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated			
Pneumatic connection		G1/4	G1/4	G1/4			
Nominal size	[mm]	7.0	7.0	7.0			
Weight	[g]	340	230	230			
Actuating force	[N]	75.0	26.0	48.0			

Materials	
Seal	NBR
Housing	Die-cast aluminium

Operating and environmental conditions							
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]					
Note on operating/pilot medium		Lubricated operation possible (required during subsequent operation)					
Operating pressure range [bar]		-0.95 10					
Ambient temperature	[°C]	-10 +60					

Technical data



R-5-1/4-B	-	8	-	17	-	55.5	39	9
Roller lever valve	H9	H10	H11	H12	H13	H14	H15	W1
R/O-3-PK-3	14.5	51.5	16.8	18.5	10.5	-	-	30°
R-3-M5	3	48.5	45.5	-	-	-	-	30°
R-3-1/4-B,	-	79.3	min. 72.5	62.5	7.4	6.5	4.3	30°
RO-3-1/4-B								
R-5-1/4-B	-	79.3	min. 72.5	62.5	7.4	6.5	4.3	30°

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R-3-1/4-B,

RO-3-1/4-B

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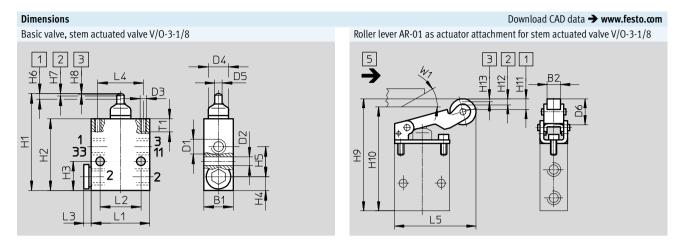
55.5

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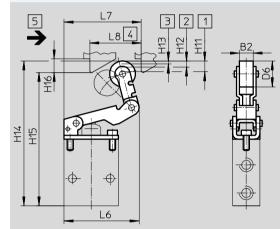
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Technical data



Roller lever with idle return AL-01 as actuator attachment for stem actuated valve V/0-3-1/8



- 1 Max. stroke
- 2 Max. opening
- 3 Start of opening
- 4 Min. actuation stroke
- 5 Actuation direction

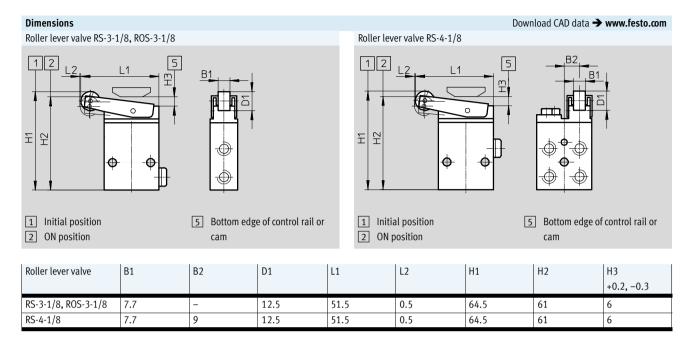


The stem actuated valve V/0-3-1/8 can be extended with an actuator attachment for the roller lever or toggle lever valve. The technical data is listed with the stem actuated valve.

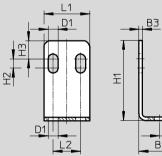
Stem actuated valve	B1	D1	D2	D3	D4	D5	L1	L2	L3	L4	H1	H2	H3	H4	H5	H6	H7 ±0.2	H8 ±0.2	T1
V/0-3-1/8	18	G1/8	5.3	M4	12.5	4.5	36	25	4.5	28	59.5	44	18	8.5	18.5	3.5	1.4	0.6	8
Actuator attachment	B2	D6	Ľ	5	L6	L7	L8		H9	H10 min.	H11	H1 +0		H13 +0.2	H14	H15 min.	H1	6	W1
AR-01	8	17	54	4	-	-	-		71	64	7	4		2	-	-	-		30°
AL-01	8	17	-		50.5	51	34		-	-	7	4		2	93.5	86.5	9		-

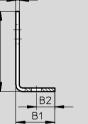
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Technical data

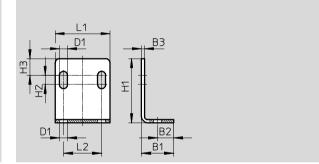


Mounting bracket HV-M5





Mounting bracket HV-1/8



Mounting bracket	B1	B2	B3	D1	L1	L2	H1	H2	НЗ
HV-M5	17	8	1.5	4.3	20	12	35	4	8
HV-1/8	21	10.5	2	5.3	36	25	42	6	11

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Ordering d	lata					
Nominal flow rate [l/min]	Valve function	Description	Mechanical reset	Normal position	Part No.	Туре
Roller lever	r valve					
80	3/2-way valve,	Roller lever valve		Open/closed	10748	R/O-3-PK-3
	monostable			Closed	3629	R-3-M5
128	4/2-way valve, monostable	Roller lever valve		-	2949	RS-4-1/8
151	3/2-way valve, monostable	Roller lever valve		Closed	2272	RS-3-1/8
169	3/2-way valve, monostable	Roller lever valve		Open	2270	ROS-3-1/8
550	5/2-way valve, monostable	Roller lever valve, suitable for vacuum		-	8996	R-5-1/4-B
-	3/2-way valve,	Roller lever valve, suitable for vacuum		Closed	8985	R-3-1/4-B
	monostable			Open	8991	RO-3-1/4-B

Ordering data				
	Description	Part No.	Туре	PU ¹⁾
Actuator attachment				
0-	For stem actuated valve V/O-3-1/8, roller lever	4936	AR-01	1
<u></u>	For stem actuated valve V/0-3-1/8, roller lever with idle return	4941	AL-01	1
•	For roller lever valve R-3-M5, roller lever with mounting screws	6512	AR-05	1

1) Packaging unit

Ordering data					
	Description		Part No.	Туре	PU ¹⁾
ush-in fitting v	ith external hex (Mini version)				
	Connecting thread M5 for tubing O.D.	3 mm	153302	QSM-M5-3	10
		4 mm	153304	QSM-M5-4	10
		6 mm	153306	QSM-M5-6	10
	Connecting thread G1/8 for tubing O.D.	4 mm	186264	QSM-G1/8-4	10
		6 mm	186265	QSM-G1/8-6	10
ush-in fitting v	ith external hex (Standard version)		10/00-	05.54/0.4	
	Connecting thread G1/8 for tubing O.D.	4 mm	186095	QS-G1/8-4	10
		6 mm	186096	QS-G1/8-6	10
	Connecting thread G1/4 for tubing O.D.	6 mm	186097	QS-G1/4-6	10
		8 mm	186099	QS-G1/4-8	10
		10 mm	186101	QS-G1/4-10	10
uch in fitting y	ith internal hex (Mini version)				
	Connecting thread M5 for tubing 0.D.	3 mm	153313	QSM-M5-3-I	10
S		4 mm	153315	QSM-M5-5-1	10
		6 mm	153315	QSM-M5-6-I	10
	Connecting thread G1/8 for tubing O.D.	4 mm	186266	QSM-G1/8-4-I	10
		4 mm	186267	QSM-G1/8-6-I	10
		0 1111	100207	Q3M-01/0-0-1	- 10
ush-in fitting v	ith internal hex (Standard version)				
	Connecting thread G1/8 for tubing O.D.	4 mm	186106	QS-G1/8-4-I	10
<u>s</u>)		6 mm	186107	QS-G1/8-6-I	10
		8 mm	186109	QS-G1/8-8-I	10
	Connecting thread G1/4 for tubing O.D.	6 mm	186108	QS-G1/4-6-I	10
		8 mm	186110	QS-G1/4-8-I	10
		10 mm	186112	QS-G1/4-10-I	10
ilencer					
	Connecting thread	G1/8	2307	U-1/8	1
		- , -	161419	UC-1/8	1
		G1/4	2316	U-1/4	1
		, .	6842	U-1/4-B	1
			165004	UC-1/4	1
	I	l			
Nounting brack	et				
	For valves with push-in connector and threaded connection M5	11 g	9634	HV-M5	1
l' OÌ					
人	For valves with push-in connector and threaded connection G1/8	32 g	9635	HV-1/8	1

1) Packaging unit

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