

Optoelectronic sensors

FESTO



Key features and product range overview

Product range overview					
Design	S00D LED	S00D laser	S00E LED	S00E laser	→ Page/Internet
Diffuse sensor with background suppression	■	■	■	■	12, 24
Through-beam sensor	■	■	■	■	18, 28
Retro-reflective sensor	■	■	■	■	21, 32
Retro-reflective sensor for transparent objects	-	-	■	-	35
Diffuse sensor	-	-	■	-	38
Laser, contrast sensor	-	-	-	■	42
Laser, distance sensor	-	-	■	■	46

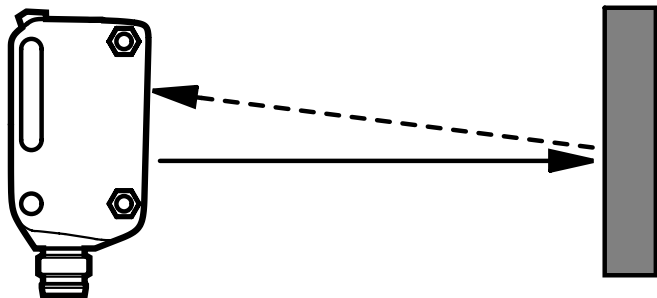
Detection method

Diffuse sensor S00E-DS

With these sensors, which are sometimes referred to as energetic sensors, the transmitter and the receiver are located in the same housing. The light beam transmitted is reflected directly onto the receiver by the object. The intensity of the reflected light is evaluated. The switching distance can be adjusted by changing the sensitivity of the receiver (using IO-Link, potentiometer or the teach-in method). Diffuse sensors are one of the most cost-effective solutions and are very quick to install.

However, these sensors are not suitable for some applications, e.g. the detection of slightly reflective objects against a highly reflective background. In addition, objects with different surfaces (in terms of material, colour or surface) are detected at different distances because of the different reflective properties.

Benefits of diffuse sensors with intensity differentiation



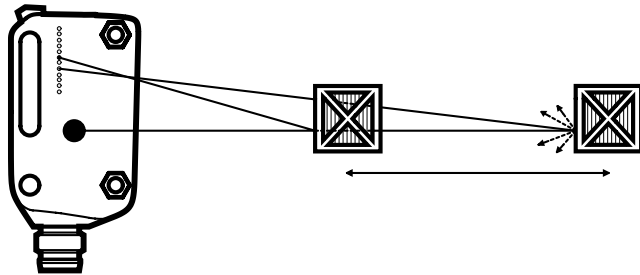
- Longer switching distance
- More economical
- More reliable for detecting slightly reflective objects

Key features

Diffuse sensor with background suppression

The switching distance is not set based on energy, but using optical triangulation. The new and extremely precise multi-pixel technology (SOOE) enables a lot of flexibility and setting via IO-Link. The integrated receiver with signal pre-processing of 160 x 16 pixels is the key for precise detection and distance measurement. This receiver has a unique setting performance in the upper detection range due to a high resolution and linearisation.

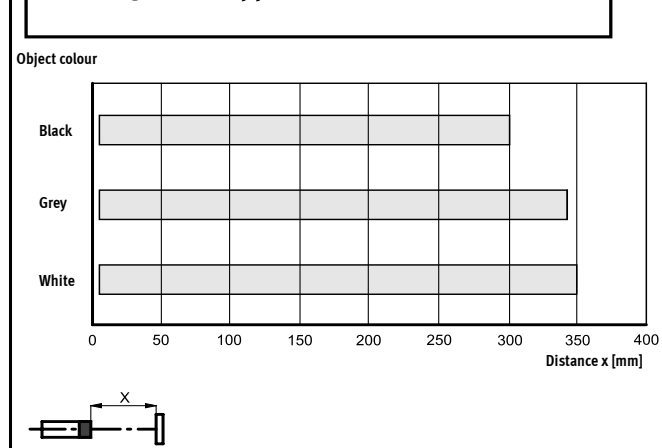
Object detection is therefore virtually independent of other objects in the background as well as colour, size or surface. Only a very small diffuse remission is required for these devices.



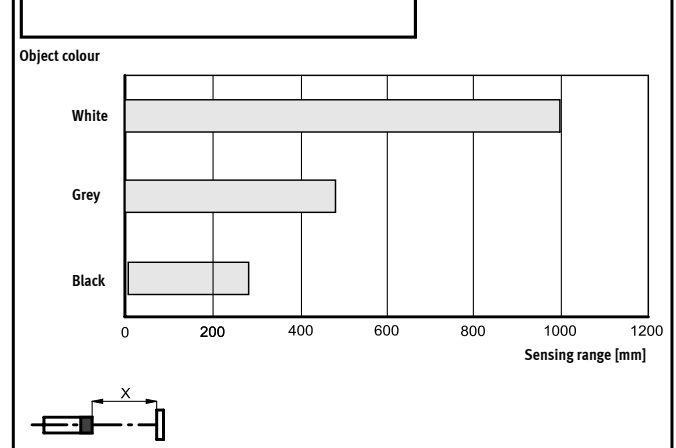
Benefits of diffuse sensors with background suppression

- Switching distance practically independent of colour and surface
- Can also be used with a shiny or reflective background
- Detection of small differences in distance
- Easy adjustment

Sensing range for diffuse sensor with background suppression



Sensing range for diffuse sensor



Retro-reflective sensors

With these sensors, the transmitter and the receiver are located in the same housing as well. The light transmitted is bounced back to the receiver by a reflector. An object located between the sensor and the reflector interrupts the light beam and is thus detected. All Festo retro-reflective sensors use polarised light to prevent problems from occurring with reflective objects.

There are two different types of retro-reflective sensor, depending on the design:

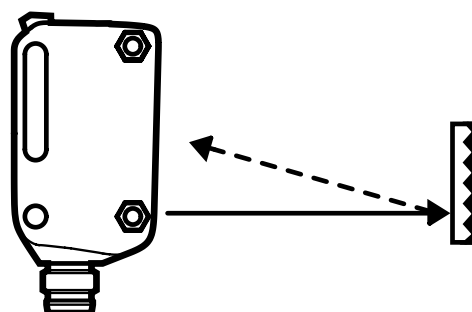
- Retro-reflective sensors with two lenses
- Retro-reflective sensors with autocollimation

Retro-reflective sensors with two lenses

The light is transmitted by the sensor through a lens. The reflected light is bounced back to the sensor through a second lens. The switching point can vary slightly depending on the distance. The following sensors are retro-reflective sensors with two lenses.

- S00D-RS
- S00E-RS

The retro-reflective sensors with two lenses are particularly economical.



Key features

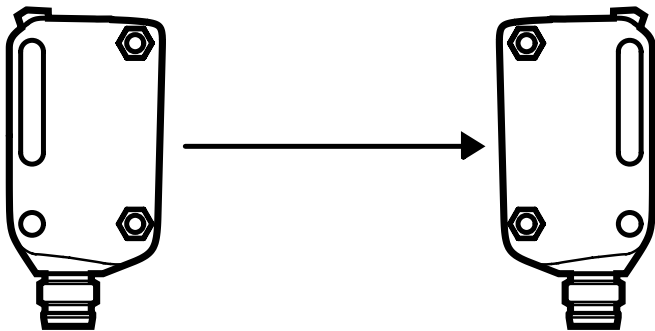
Retro-reflective sensors with autocollimation

With the principle of autocollimation, the optical axes of the transmitting and the receiving channel are identical. This is possible, since the light from one channel is deflected using a semi-transparent mirror. With this principle very short distances between the sensor and the reflector can be chosen. Retro-reflective sensors with autocollimation are ideally suited to transparent objects.

- No blind zone
- High precision across the entire sensing range
- Radially symmetrical sensing range
- Good repeatability
- Low hysteresis
- Detection of transparent objects

S00E-RG are retro-reflective sensors with autocollimation. Further benefits of autocollimation:

Through-beam sensors



In the case of through-beam sensors, the transmitter and receiver are located in different housings, which must be installed opposite one another. Each object that interrupts the light beam between the transmitter and the receiver is detected. This is one of the most reliable principles in harsh environmental conditions. The disadvantage is that two separate components (transmitter and receiver) have to be wired and set up.

Distance sensors

Similarly to diffuse sensors with background suppression, which use multi-pixel technology, these sensors evaluate the distance and transmit the value through IO-Link.

Distance sensors S00E-MS have no analogue output. The switching output can be programmed as a window comparator.

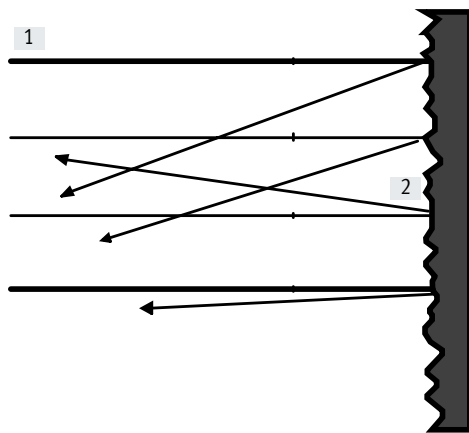
Contrast sensor

In principle, the laser contrast sensor S00E-KS is a highly precise, energetic laser diffuse sensor. It detects small contrast differences at various grey levels, trigger marks, etc. within a working range up to 120 mm.

Key features

Types of reflection

Diffuse reflection



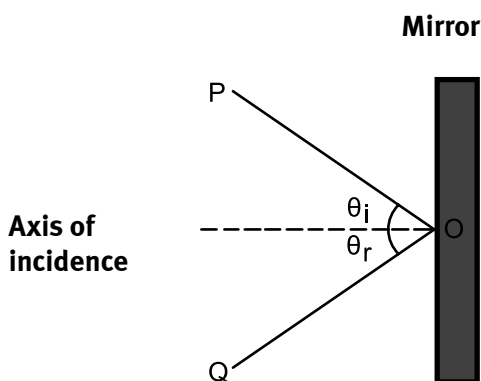
Diffuse reflection is the reflection of light from an uneven or grained surface when an incident beam is reflected at many different angles.

This type of reflection is in contrast to specular reflection (total reflection). If a surface is completely non-specular, the reflected light is distributed evenly over a hemispherical surface.

[1] Incident light beams

[2] Reflected light beams

Specular reflection (total reflection)



Specular reflection is the perfect reflection of light (or other kinds of wave) from a surface, when incident light from a single direction is reflected in a single direction.

Such behaviour is described by the law of reflection. According to this law, the direction of the reflected light and the direction of the incident light form the same angle with respect to the axis of incidence; this is commonly expressed as $\theta_i = \theta_r$.

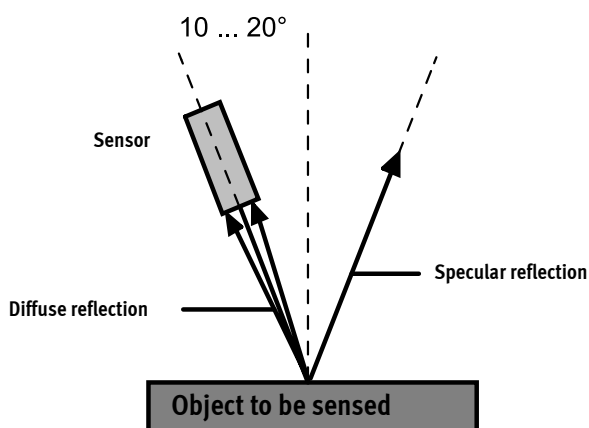
Retro-reflection

Retro-reflection is the reflection of light back in the direction of the light source irrespective of the angle of incidence.

However, this is only true in the case of a mirror when the mirror is exactly perpendicular to the light beam.

This type of reflection can only be achieved using special reflectors (see: Reflectors).

Why are the types of reflection important when using optoelectronic sensors?



In the case of diffuse sensors with intensity differentiation, diffuse sensors with background suppression and distance and colour sensors, sensing is based on diffuse reflection. These sensors therefore require as much diffuse reflection as possible. Total reflection makes detection difficult and must therefore be avoided. The type of reflection is not relevant for retro-reflective sensors and through-beam sensors.

In this case, the object must only interrupt the light beam. With retro-reflective sensors, polarising filters can be used to achieve perfect differentiation between the reflection from the object and the reflection from the reflector.

The sensors should not be mounted perpendicular to the surface of shiny objects in order to prevent total reflection on the receiver.

Key features

Glossary

Extraneous light limit

Extraneous light is the light radiation generated by external light sources. The illumination intensity is measured on the light entry surface. Use of modulated light makes the devices insensitive to extraneous light. There is, however, an upper limit to the permitted intensity of external light radiation. This limit is also referred to as the extraneous light limit. It is specified in the individual data sheets for sunlight (unmodulated light) and for halogen lamps (with double the mains frequency for modulated light). If the illumination intensity is above the respective extraneous light limit, reliable operation of the devices can no longer be guaranteed.

Modulated light

The devices in this catalogue use modulated light, i.e. the phototransmitter is only switched on briefly and remains switched off for a much longer time (ratio of approx.1:25). With diffuse sensors and retro-reflective sensors, the receiver is only active during the light pulse. It is closed between the pulses. Operation with modulated light offers the following benefits:

- The devices are largely insensitive to extraneous light
- Greater switching distances are possible
- Small temperature rise of the transmitter diodes and therefore longer service life

Laser

S00D and S00E sensors comply with laser safety class 1 to EN 60825-1:2007. Devices of laser safety class 1 are safe due to their radiation level; these devices cannot pose a threat to humans.

Protective eyewear is not required when using these devices; the use of optical instruments for direct observation of the laser beam is also harmless.

Polarising filter

Natural light (and light from the transmitter diodes) is unpolarised. However, when light goes through a polarising filter, only the portion of the original light that moves in the polarising direction of the filter is still available. Polarisation is retained with reflection on reflective surfaces; only the polarising direction can change. On the other hand, diffuse reflection destroys polarisation. This difference is used for suppression of the interference effects on retro-reflective sensors caused by reflective surfaces.

Switching frequency

The maximum switching frequency is determined with the aid of a rotating slotted disc. The disc, which is positioned in the light beam, is designed to produce a bright/dark ratio of 1:1.

The maximum switching frequency is achieved when no output signal pulses are lost.

Magnetic fields

Permanent magnetic fields and low-frequency alternating fields do not normally affect the function of optoelectrical sensors.

Temperature influence

The set switching distances are subject to a minor temperature influence. Most devices have temperature compensation, so that the influence is typically below 0.4%/K.

Key features

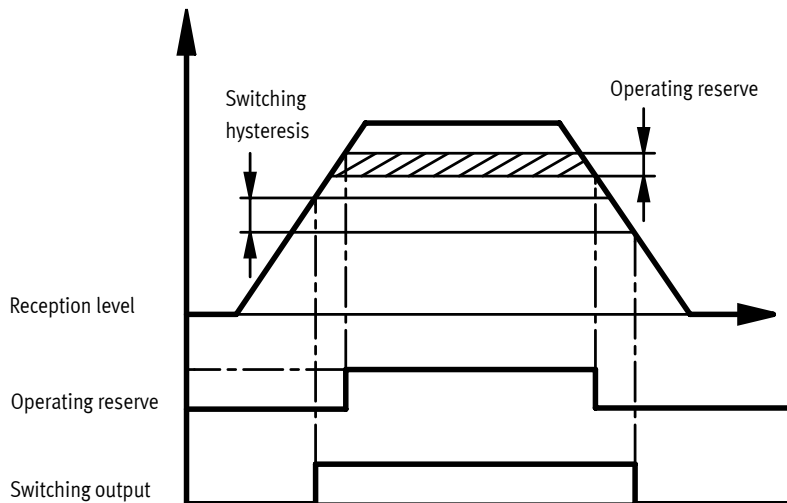
Operational reserve display

The display of the operating reserve detects the excess radiant energy that falls on the receiver and is processed by the photoreceiver. Operating reserve may diminish over a period of time due to contamination, changing reflection factor of the object to be scanned and ageing of the transmitter diode, so that reliable operation is no longer assured.

The sensors are therefore equipped with an LED that indicates if less than approx.

80% of the available switching distance is used. In addition, S00E sensors emit a corresponding signal via IO-Link.

Conditions in which reliable operation is no longer guaranteed can therefore be recognised at an early stage.



Reflectors

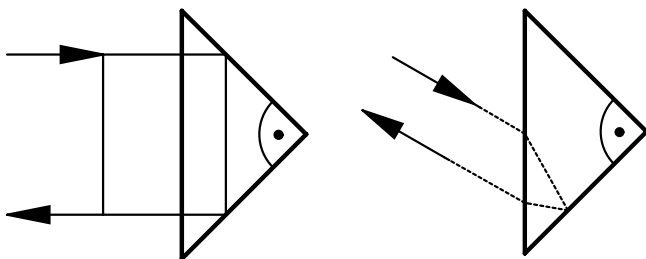
Retro-reflective sensors are equipped with polarising filters that ensure that they respond only to light returned by special reflectors. These reflectors function according to the principle of a corner cube.

The choice of the right reflector for a specific application will be determined by the required switching distance and the available mounting facilities. The reflector should be installed perpendicular to the optical axis (tolerance $\pm 15^\circ$). SARA reflectors and reflective foils are available in various sizes and with different optical structures. The resolution of the structure approximately corresponds to the size of the corner cube.

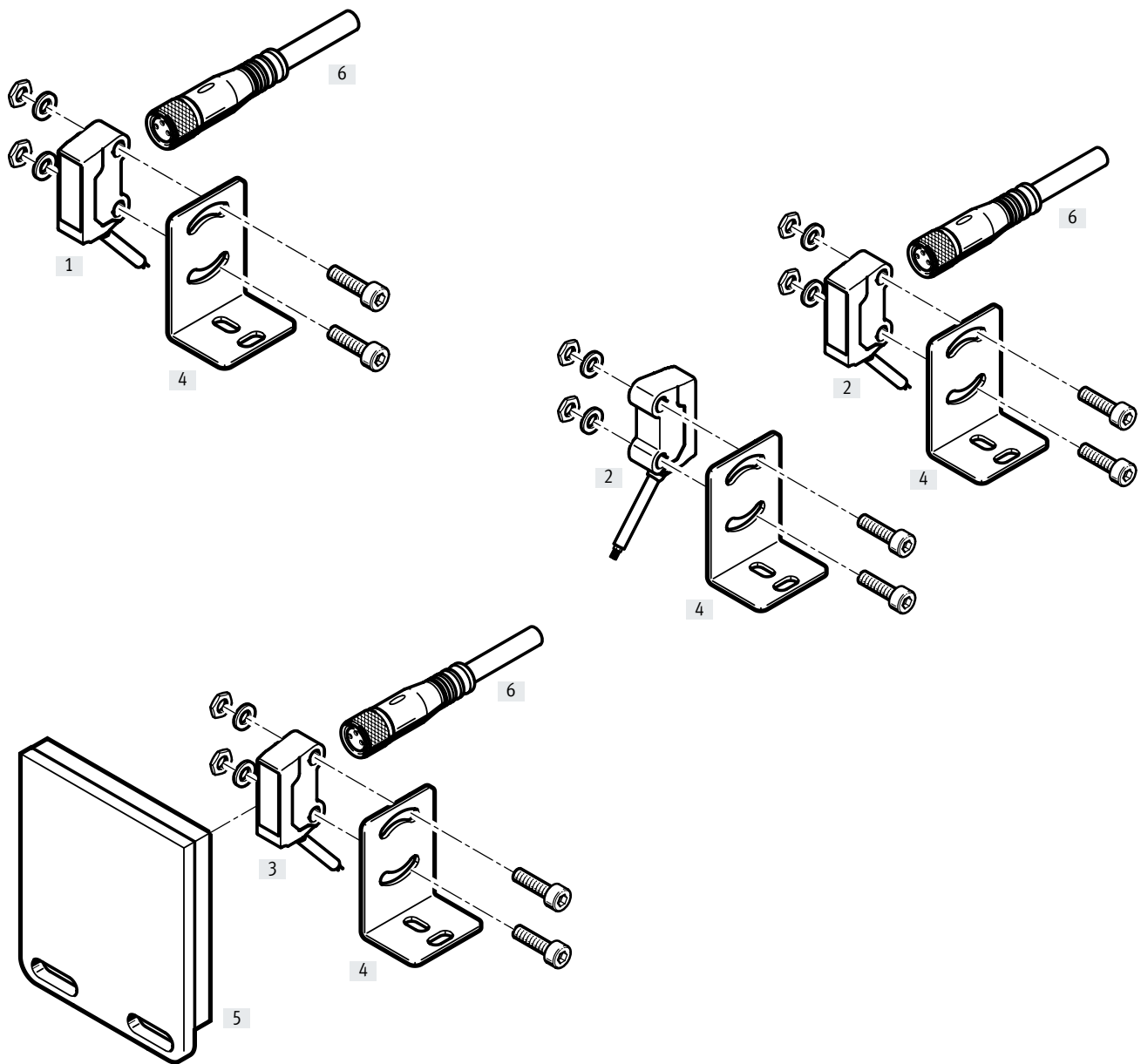
Small optical structures (mini/micro) are very well suited for laser sensors, but have the disadvantage that they reflect slightly less light and therefore have a smaller detection range.

Laser sensors should not be used at extremely short distances with reflectors having large optical structures (standard). For detailed information, see the operating instructions for the sensors on the Support Portal.

- Structural width of reflector > 2 mm - standard
- Structural width of reflector 1 ... 2 mm - mini
- Structural width of reflector < 1 mm - micro

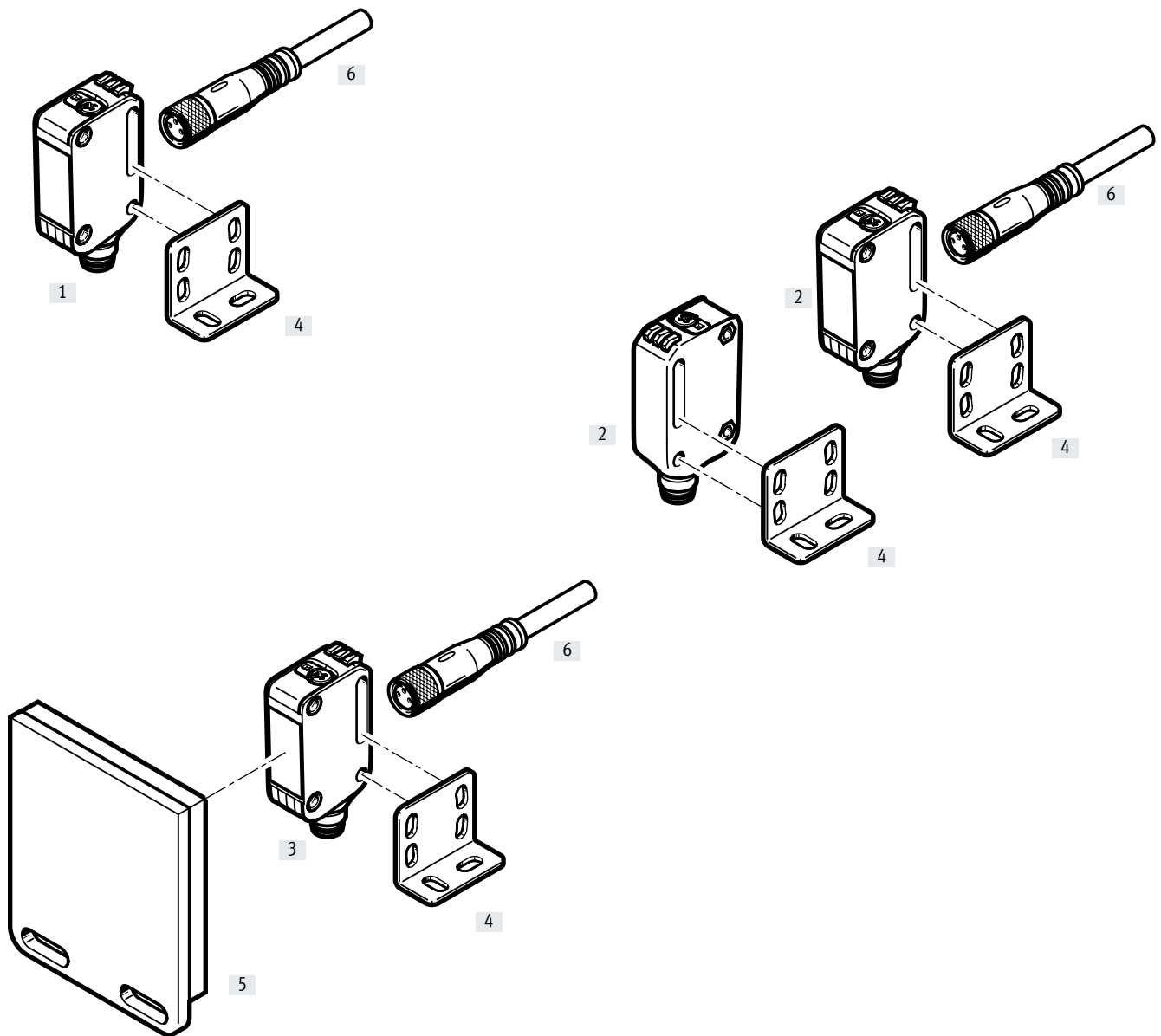


Peripherals overview



Accessories	Brief description	→ Page/Internet
[1] S00D-BS-...	Laser diffuse sensor with background suppression	12
[2] S00D-TB-...	Through-beam sensor	18
[3] S00D-RS-...	Retro-reflective sensor	21
[4] SAMH-L2-...	Mounting bracket	50
[5] SARA-R-...	Reflector, reflective foil	54
[6] NEBU-M8G3-...	Connecting cables M8x1	57

Peripherals overview



Accessories	Brief description	→ Page/Internet
[1] SOOE-RS-...	Retro-reflective sensor	32
[2] SOOE-TB-...	Through-beam sensor	28
[3] SOOE-BS-...	Retro-reflective sensor with background suppression	24
[4] SAMH-L3-...	Mounting bracket	52
[5] SARA-R-...	Reflector, reflective foil	54
[6] NEBU-M8G3-...	Connecting cables M8x1	57

Type codes

001	Series	
S00D	Optoelectronic sensor	

002	Sensor function	
BS	Diffuse sensor with background suppression	
RS	Retro-reflective sensor	
TB	Through-beam sensor, transmitter/receiver	

003	Type of light	
L	Laser red	
R	Red	

004	Electrical output 1	
PN	PNP/NPN	

005	Working range	
30	30 mm	
50	50 mm	
80	80 mm	
1000	1000 mm	
2000	2000 mm	
10000	10000 mm	

Type codes

001	Series
SOOE	Optoelectronic sensor

002	Sensor function
BS	Diffuse sensor with background suppression
DS	Diffuse sensor
KS	Contrast sensor
MS	Distance sensor
RG	Retro-reflective sensor for transparent objects
RS	Retro-reflective sensor
TB	Through-beam sensor, transmitter/receiver

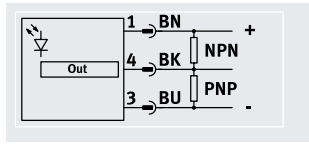
003	Type of light
L	Laser red
R	Red

004	Electrical output 1
PNLK	PNP/NPN/IO-Link

005	Setting options
T	Teach-in

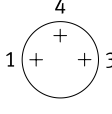
Data sheet

Function
SOOD-BS-R-...



General technical data				
Design	Block design			
Conforms to standard	EN 60947-5-2			
Certification	RCM			
	c UL us - Recognized (OL)			
CE marking (see declaration of conformity)	To EU EMC Directive			
	To EU RoHS Directive			
Certificate issuing authority	UL E232949			
Note on materials	RoHS-compliant			
	Contains paint-wetting impairment substances			
Input signal/measuring element	SOOD-BS-R-PN-30		SOOD-BS-R-PN-50	SOOD-BS-R-PN-80
Measuring principle	Optoelectronic			
Detection method	Diffuse sensor with background suppression			
Type of light	Red LED			
Max. light spot	2 mm at sensing range 30 mm	3.5 mm at sensing range 50 mm	5 mm at sensing range 80 mm	
Minimum object diameter	[mm] 2	3.5	5	
Working range	[mm] 1 ... 30	3 ... 50	15 ... 80	
Ambient temperature	[°C] -25 ... 60			
Signal processing	SOOD-BS-R-PN-30		SOOD-BS-R-PN-50	SOOD-BS-R-PN-80
Max. black/white difference	[%] 7	15	20	
Reference material	Standard white 90%, 100x100 mm			
Switching output	SOOD-BS-R-PN-30		SOOD-BS-R-PN-50	SOOD-BS-R-PN-80
Switching output	Push-pull			
Switching element function	PNP, light switching			
	NPN, dark switching			
Hysteresis	[mm] 0.3	0.5	2.4	
Max. switching frequency	[Hz] 800			
Max. output current	[mA] 50			
Voltage drop	[V] 0 ... 1.5			
Electronics				
Operating voltage range	[V DC] 10 ... 30			
Residual ripple	[%] 10			
No-load supply current	[mA] 10			
Short circuit current rating	Pulsed			
Reverse polarity protection	For all electrical connections			

Data sheet

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Cable with plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Type of mounting	Screw-type lock
Material of pin contacts	Gold-plated brass
Cable length	[mm] 150
Cable characteristic	Standard
Cable sheath material	TPE-U(PUR)
Mechanics	
Type of mounting	With through-hole
Tightening torque	[Nm] 0.5
Mounting position	Any
Product weight	[g] 10
Housing material	ABS
	PC
	TPE-U(PU)
Display/operation	
Ready status indication	Green LED
Switching status indication	Yellow LED
Immission/emission	
Degree of protection	IP65, IP67
Laser safety class	-
Insulation voltage	[V] 500
Surge resistance	[kV] 1
Pollution degree	3
Corrosion resistance class CRC ¹⁾	1

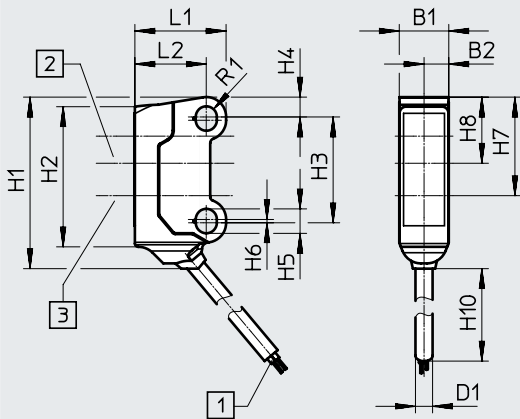
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

Download CAD data → www.festo.com



- [1] Plug M8x1, 3-pin
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1 ∅	H1	H2	H3	H4	H5
SOOD-BS-R-PN-30	7.5	3.8	2.6	26	21.2	16	3	3.7
SOOD-BS-R-PN-50								
SOOD-BS-R-PN-80								

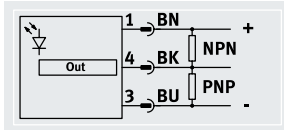
Type	H6	H7	H8	H10	L1	L2	R1
SOOD-BS-R-PN-30	0.5	14.9	10	150 (+20)	13.8	10.8	1.6
SOOD-BS-R-PN-50			10				
SOOD-BS-R-PN-80			5.9				

Ordering data

		Part no.	Type
	Diffuse sensor with background suppression	8075653	SOOD-BS-R-PN-30
		8075654	SOOD-BS-R-PN-50
		8075655	SOOD-BS-R-PN-80

Data sheet

Function
SOOD-BS-L-...



General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us - Recognized (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

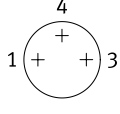
Input signal/measuring element	SOOD-BS-L-PN-30	SOOD-BS-L-PN-50	SOOD-BS-L-PN-80
Measuring principle	Optoelectronic		
Detection method	Diffuse sensor with background suppression		
Type of light	Red laser		
Max. light spot	1 mm at sensing range 30 mm	1.5 mm at sensing range 50 mm	2 mm at sensing range 80 mm
Minimum object diameter [mm]	1	1.5	2
Working range [mm]	7 ... 30	7 ... 50	20 ... 80
Ambient temperature [°C]	-20 ... 60		

Signal processing	SOOD-BS-L-PN-30	SOOD-BS-L-PN-50	SOOD-BS-L-PN-80
Max. black/white difference [%]	8	13	15
Reference material	Standard white 90%, 100x100 mm		

Switching output	SOOD-BS-L-PN-30	SOOD-BS-L-PN-50	SOOD-BS-L-PN-80
Switching output	Push-pull		
Switching element function	PNP, light switching		
	NPN, dark switching		
Hysteresis [mm]	0.3	1	2.4
Max. switching frequency [Hz]	2000		
Max. output current [mA]	50		
Voltage drop [V]	0 ... 1.5		

Electronics	
Operating voltage range [V DC]	10 ... 30
Residual ripple [%]	10
No-load supply current [mA]	10
Short circuit current rating	Pulsed
Reverse polarity protection	For all electrical connections

Data sheet

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Cable with plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Type of mounting	Screw-type lock
Material of pin contacts	Gold-plated brass
Cable length [mm]	150
Cable characteristic	Standard
Cable sheath material	TPE-U(PUR)
Mechanics	
Type of mounting	With through-hole
Tightening torque [Nm]	0.5
Mounting position	Any
Product weight [g]	10
Housing material	ABS
	PC
	TPE-U(PU)
Display/operation	
Ready status indication	Green LED
Switching status indication	Yellow LED
Immission/emission	
Degree of protection	IP65, IP67
Laser safety class	1
Insulation voltage [V]	500
Surge resistance [kV]	1
Pollution degree	3
Corrosion resistance class CRC ¹⁾	1

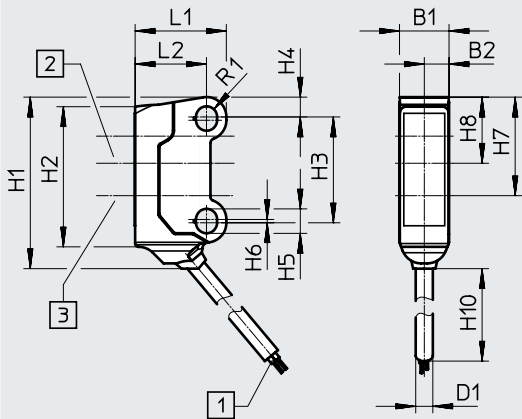
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

Download CAD data → www.festo.com



- [1] Plug M8x1, 3-pin
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1 ∅	H1	H2	H3	H4	H5
SOOD-BS-L-PN-30	7.5	3.8	2.6	26	21.2	16	3	3.7
SOOD-BS-L-PN-50								
SOOD-BS-L-PN-80								

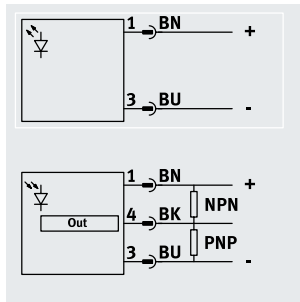
Type	H6	H7	H8	H10	L1	L2	R1
SOOD-BS-L-PN-30	0.5	14.9	10	150 (+20)	13.8	10.8	1.6
SOOD-BS-L-PN-50			10				
SOOD-BS-L-PN-80			5.9				

Ordering data

		Part no.	Type
	Laser diffuse sensor with background suppression	8075658	SOOD-BS-L-PN-30
		8075659	SOOD-BS-L-PN-50
		8075660	SOOD-BS-L-PN-80

Data sheet

Function
SOOD-TB-...



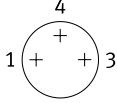
General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM c UL us - Recognized (OL)
CE marking (see declaration of conformity)	To EU EMC Directive To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Input signal/measuring element	SOOD-TB-R-PN	SOOD-TB-L-PN
Measuring principle	Optoelectronic	
Detection method	Through-beam sensor Transmitter Receiver	
Type of light	Red LED	Red laser
Max. light spot	150 mm at 2000 mm	20 mm at 10000 mm
Working range [mm]	0 ... 2000	0 ... 10000
Ambient temperature [°C]	-25 ... 60	-20 ... 60

Switching output	SOOD-TB-R-PN	SOOD-TB-L-PN
Switching output	Push-pull	
Switching element function	PNP, dark switching NPN, light switching	
Max. switching frequency [Hz]	800	2000
Max. output current [mA]	50	
Voltage drop [V]	0 ... 1.5	

Electronics	
Operating voltage range [V DC]	10 ... 30
Residual ripple [%]	10
No-load supply current [mA]	11
Short circuit current rating	Pulsed
Reverse polarity protection	For all electrical connections

Data sheet

Electromechanical systems		
Electrical connection 1		
Plug pattern		
Connection type	Cable with plug	
Connection technology	M8x1, A-coded to EN 61076-2-104	
Number of pins/wires	3	
Type of mounting	Screw-type lock	
Material of pin contacts	Gold-plated brass	
Cable length [mm]	150	
Cable characteristic	Standard	
Cable sheath material	TPE-U(PUR)	
Mechanics		
Type of mounting	With through-hole	
Tightening torque [Nm]	0.5	
Mounting position	Any	
Product weight [g]	20	
Housing material	ABS PC TPE-U(PU)	
Display/operation		
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Function reserve indication	Flashing yellow LED	
Immission/emission		
	SOOD-TB-R-PN	SOOD-TB-L-PN
Degree of protection	IP65, IP67	
Laser safety class	-	1
Insulation voltage [V]	500	
Surge resistance [kV]	1	
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

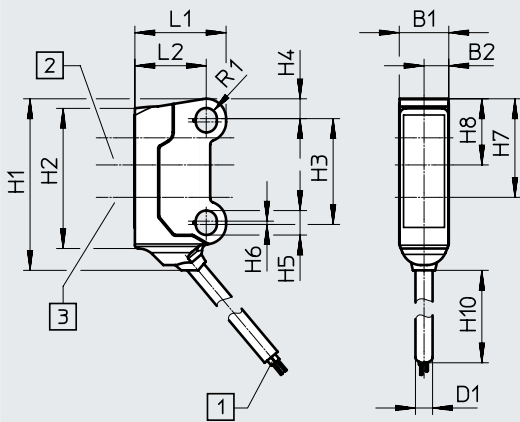
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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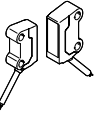


- [1] Plug M8x1, 3-pin
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1 ∅	H1	H2	H3	H4	H5
SOOD-TB-R-PN	7.5	3.8	2.6	26	21.2	16	3	3.7
SOOD-TB-L-PN								

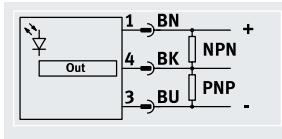
Type	H6	H7	H8	H10	L1	L2	R1
SOOD-TB-R-PN	0.5	14.9	10	150 (+20)	13.8	10.8	1.6
SOOD-TB-L-PN		10					

Ordering data

		Part no.	Type
	Through-beam sensor (transmitter and receiver included in the delivery)	8075656	SOOD-TB-R-PN
	Laser through-beam sensor (transmitter and receiver included in the delivery)	8075661	SOOD-TB-L-PN

Data sheet

Function
SOOD-RS-...



General technical data

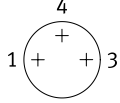
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM c UL us - Recognized (OL)
CE marking (see declaration of conformity)	To EU EMC Directive To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Input signal/measuring element	SOOD-RS-R-PN	SOOD-RS-L-PN
Measuring principle	Optoelectronic	
Detection method	Retro-reflective sensor	
Type of light	Red LED	Red laser
Max. light spot	60 mm at 800 mm	35 mm at 2000 mm
Working range [mm]	0 ... 1000	0 ... 2000
Reference material	Reference reflector (SARA-R-Q50-S)	
Ambient temperature [°C]	-25 ... 60	-20 ... 60

Switching output	SOOD-RS-R-PN	SOOD-RS-L-PN
Switching output	Push-pull	
Switching element function	PNP, dark switching NPN, light switching	
Max. switching frequency [Hz]	800	2000
Max. output current [mA]	50	
Voltage drop [V]	0 ... 1.5	

Electronics		
Operating voltage range [V DC]	10 ... 30	
Residual ripple [%]	10	
No-load supply current [mA]	10	
Short circuit current rating	Pulsed	
Reverse polarity protection	For all electrical connections	

Data sheet

Electromechanical systems		
Electrical connection 1		
Plug pattern		
Connection type	Cable with plug	
Connection technology	M8x1, A-coded to EN 61076-2-104	
Number of pins/wires	3	
Type of mounting	Screw-type lock	
Material of pin contacts	Gold-plated brass	
Cable length [mm]	150	
Cable characteristic	Standard	
Cable sheath material	TPE-U(PUR)	
Mechanics		
Type of mounting	With through-hole	
Tightening torque [Nm]	0.5	
Mounting position	Any	
Product weight [g]	10	
Housing material	ABS	
	PC	
	TPE-U(PU)	
Display/operation		
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Function reserve indication	Flashing yellow LED	
Immission/emission	S00D-RS-R-PN	S00D-RS-L-PN
Degree of protection	IP65, IP67	
Laser safety class	-	1
Insulation voltage [V]	500	
Surge resistance [kV]	1	
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

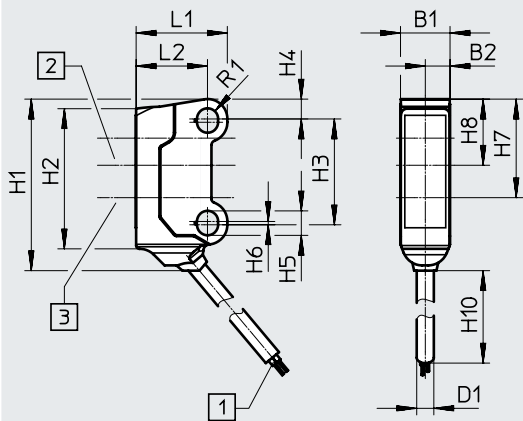
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Plug M8x1, 3-pin
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1 ∅	H1	H2	H3	H4	H5
SOOD-RS-R-PN	7.5	3.8	2.6	26	21.2	16	3	3.7
SOOD-RS-L-PN								

Type	H6	H7	H8	H10	L1	L2	R1
SOOD-RS-R-PN	0.5	14.9	10	150 (+20)	13.8	10.8	1.6
SOOD-RS-L-PN							

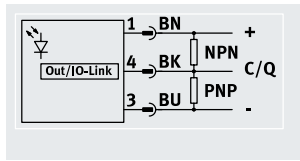
Ordering data

		Part no.	Type
	Retro-reflective sensor	8075657	SOOD-RS-R-PN
	Laser retro-reflective sensor	8075662	SOOD-RS-L-PN

Accessories	Working range [mm]		Part no.	Type
	SOOD-RS-R-PN	SOOD-RS-L-PN		
Reflector	40 ... 1000	100 ... 2000	8084159	SARA-R-Q50-S
Reflector	100 ... 1200	150 ... 1800	8084160	SARA-R-Q50-MC
Reflective foil	100 ... 800	250 ... 600	8084162	SARA-RF-Q100-S
Reflective foil	100 ... 2000	150 ... 2000	8084163	SARA-RF-Q100-MC
Reflector	40 ... 1000	200 ... 1500	8084164	SARA-R-Q20-S
Reflector	100 ... 800	150 ... 1500	8084165	SARA-R-Q20-MC
Reflector	100 ... 500	150 ... 1000	8084167	SARA-R-Q14-M
Reflector	100 ... 800	250 ... 1200	8084168	SARA-R-D20-M

Data sheet

Function
SOOE-BS...

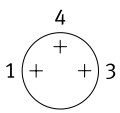


General technical data		
Design	Block design	
Conforms to standard	EN 60947-5-2	
Certification	RCM	
	c UL us listed (OL)	
CE marking (see declaration of conformity)	To EU EMC Directive	
	To EU RoHS Directive	
Certificate issuing authority	UL E232949	
Note on materials	RoHS-compliant	
	Contains paint-wetting impairment substances	
Input signal/measuring element	SOOE-BS-R-PNLKT	SOOE-BS-L-PNLKT
Measuring principle	Optoelectronic	
Detection method	Diffuse sensor with background suppression	
Type of light	Red LED	Red laser
Max. light spot	20 mm at sensing range 350 mm	1 mm at sensing range 200 mm
Minimum object diameter [mm]	10	2
Working range [mm]	5 ... 350	7 ... 300
Ambient temperature [°C]	-40 ... 60	
Signal processing	SOOE-BS-R-PNLKT	SOOE-BS-L-PNLKT
Max. black/white difference [%]	15	45
Reference material	Standard white 90%, 100x100 mm	
Switching output	SOOE-BS-R-PNLKT	SOOE-BS-L-PNLKT
Switching output	Push-pull	
Switching element function	Switchable	
	PNP light switching	
	NPN, dark switching	
Hysteresis [mm]	21	18
Max. switching frequency [Hz]	500	1650
Max. output current [mA]	100	
Voltage drop [V]	0 ... 1.5	

Data sheet

Communication interface	
Protocol	IO-Link
IO-Link, profile	Smart sensor profile
IO-Link, function classes	Process data variable (PDV)
	Identification
	Diagnostics
	Teach channel
	Switching signal channel (SSC)
IO-Link, protocol version	Device V 1.1
IO-Link, communication mode	COM2 (38.4 kBd)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	2 bit
IO-Link, process data content OUT	1 bit (emitter disable)
	1 bit (hold)
IO-Link, process data width IN	1 bit
IO-Link, process data contents IN	1 bit SSC (switching signal)
IO-Link, minimum cycle time [ms]	2.3
IO-Link, data memory required	2 KB

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Material of pin contacts	Gold-plated brass

Data sheet

Mechanics		
Type of mounting	Screw-type lock with through-hole for screw M3	
Tightening torque	[Nm]	0.8
Mounting position	Any	
Product weight	[g]	10
Housing material	PMMA	
	PC	
Display/operation		
	SOOE-BS-R-PNLKT	SOOE-BS-L-PNLKT
Setting options	Teach-in	
	Potentiometer	
	IO-Link	
Setting range, lower limit	[mm]	25
Setting range, upper limit	[mm]	300
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Immission/emission		
	SOOE-BS-R-PNLKT	SOOE-BS-L-PNLKT
Degree of protection	IP65, IP67, IP69K	
Laser safety class	-	1
Insulation voltage	[V]	500
Surge resistance	[kV]	1
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

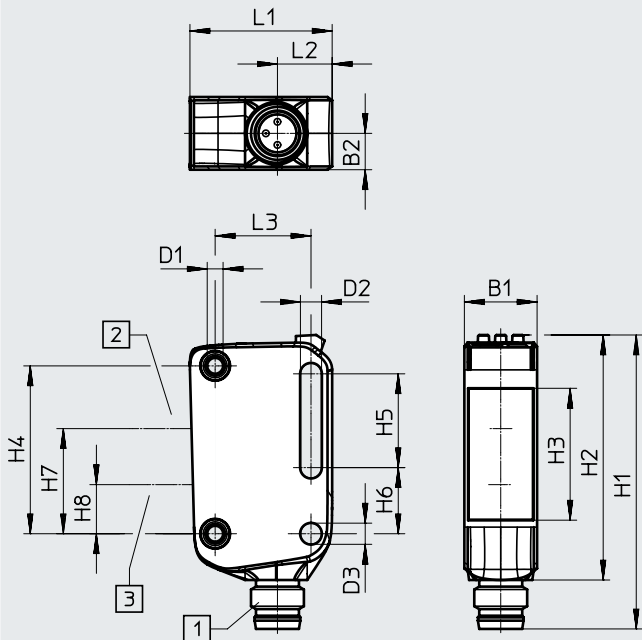
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-BS-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20
SOOE-BS-L-PNLK-T								

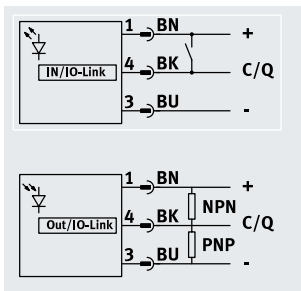
Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-BS-R-PNLK-T	25.4	14.2	10	15.9	7.4	21.5	8.3	14.5
SOOE-BS-L-PNLK-T								

Ordering data

		Part no.	Type
	Diffuse sensor with background suppression	8075664	SOOE-BS-R-PNLK-T
	Laser diffuse sensor with background suppression	8075670	SOOE-BS-L-PNLK-T

Data sheet

Function
SOOE-TB-...



General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

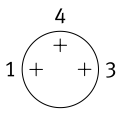
Input signal/measuring element	SOOE-TB-R-PNLK-T	SOOE-TB-L-PNLK-T
Measuring principle	Optoelectronic	
Detection method	Through-beam sensor Transmitter Receiver	
Type of light	Red LED	Red laser
Max. light spot	65 mm at 1000 mm	50 mm at 20000 mm
Working range [mm]	0 ... 12000	0 ... 20000
Ambient temperature [°C]	-40 ... 60	

Switching output	SOOE-TB-R-PNLK-T	SOOE-TB-L-PNLK-T
Switching output	Push-pull	
Switching element function	Switchable PNP dark switching NPN, light switching	
Max. switching frequency [Hz]	1000	1250
Max. output current [mA]	100	
Voltage drop [V]	0 ... 1.5	

Data sheet

Communication interface		
Protocol	IO-Link	
IO-Link, protocol version	Device V 1.1	
IO-Link, communication mode	COM2 (38.4 kBd)	
IO-Link, SIO mode support	Yes	
IO-Link, port class	A	
IO-Link, process data width OUT	2 bit (receiver)	
	1 bit (emitter)	
IO-Link, process data content OUT	1 bit (emitter disable)	
	1 bit (hold)	
IO-Link, process data width IN	2 bit (receiver)	
IO-Link, process data contents IN	1 bit (stability alarm)	
	1 bit SSC (switching signal)	
IO-Link, minimum cycle time	[ms]	2.3
IO-Link, data memory required	2 KB	

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	14
Timer function	Via IO-Link	
Short circuit current rating	Pulsed	
Reverse polarity protection	For all electrical connections	

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Material of pin contacts	Gold-plated brass

Data sheet

Mechanics		
Type of mounting	Screw-type lock with through-hole for screw M3	
Tightening torque	[Nm]	0.8
Mounting position	Any	
Product weight	[g]	20
Housing material	PMMA	
	PC	
Display/operation		
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Function reserve indication	Flashing yellow LED	
Setting options	Teach-in	
	Potentiometer	
	IO-Link	
Immission/emission		
	SOOE-TB-R-PNLKT	SOOE-TB-L-PNLKT
Degree of protection	IP65, IP67, IP69K	
Laser safety class	–	1
Insulation voltage	[V]	500
Surge resistance	[kV]	1
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

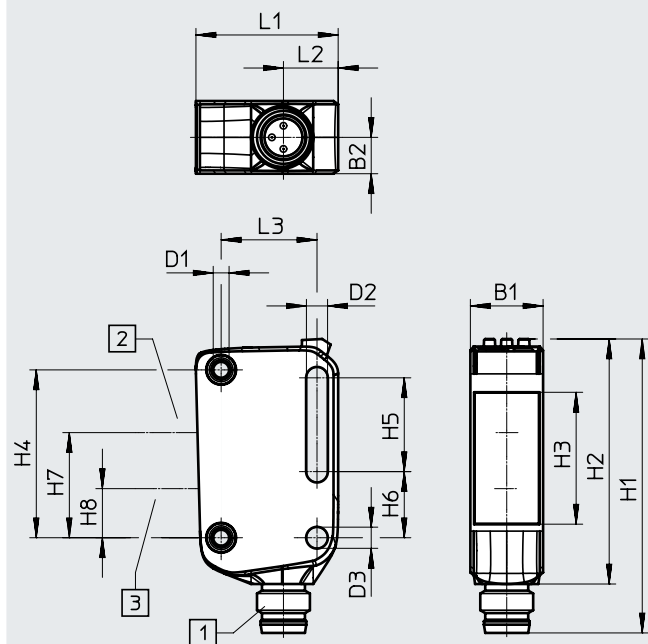
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-TB-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20
SOOE-TB-L-PNLK-T								

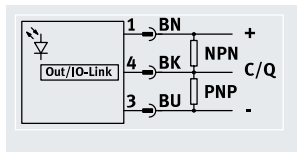
Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-TB-R-PNLK-T	25.4	14.2	10	7.4	7.4	21.5	8.3	14.5
SOOE-TB-L-PNLK-T								

Ordering data

		Part no.	Type
	Through-beam sensor (transmitter and receiver included in the delivery)	8075665	SOOE-TB-R-PNLK-T
	Laser through-beam sensor (transmitter and receiver included in the delivery)	8075671	SOOE-TB-L-PNLK-T

Data sheet

Function
SOOE-RS-...



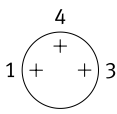
General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

Input signal/measuring element	SOOE-RS-R-PNLKT	SOOE-RS-L-PNLKT
Measuring principle	Optoelectronic	
Detection method	Retro-reflective sensor	
Type of light	Red LED	Red laser
Max. light spot	60 mm at 1000 mm	30 mm at 12000 mm
Working range [mm]	0 ... 7500	0 ... 12000
Reference material	Reference reflector SARA-R-Q50-S	
Ambient temperature [°C]	-40 ... 60	

Switching output	SOOE-RS-R-PNLKT	SOOE-RS-L-PNLKT
Switching output	Push-pull	
Switching element function	Switchable	
	PNP dark switching	
	NPN, light switching	
Max. switching frequency [Hz]	1000	2000
Max. output current [mA]	100	
Voltage drop [V]	0 ... 1.5	

Communication interface	
Protocol	IO-Link
IO-Link, protocol version	Device V 1.1
IO-Link, communication mode	COM2 (38.4 kBd)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	2 bit
IO-Link, process data content OUT	1 bit (emitter disable)
	1 bit (hold)
IO-Link, process data width IN	2 bit
IO-Link, process data contents IN	1 bit (stability alarm)
	1 bit SSC (switching signal)
IO-Link, minimum cycle time [ms]	2.3
IO-Link, data memory required	2 KB

Data sheet

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections
Electromechanical systems		
Electrical connection 1		
Plug pattern		
Connection type	Plug	
Connection technology	M8x1, A-coded to EN 61076-2-104	
Number of pins/wires	3	
Material of pin contacts	Gold-plated brass	
Mechanics		
Type of mounting	Screw-type lock with through-hole for screw M3	
Tightening torque	[Nm]	0.8
Mounting position	Any	
Product weight	[g]	10
Housing material	PMMA PC	
Display/operation		
Setting options	Teach-in	
	Potentiometer	
	IO-Link	
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Function reserve indication	Flashing yellow LED	
Immission/emission		
	SOOE-RS-R-PNLK-T	SOOE-RS-L-PNLK-T
Degree of protection	IP65, IP67, IP69K	
Laser safety class	-	
Insulation voltage	[V]	500
Surge resistance	[kV]	1
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

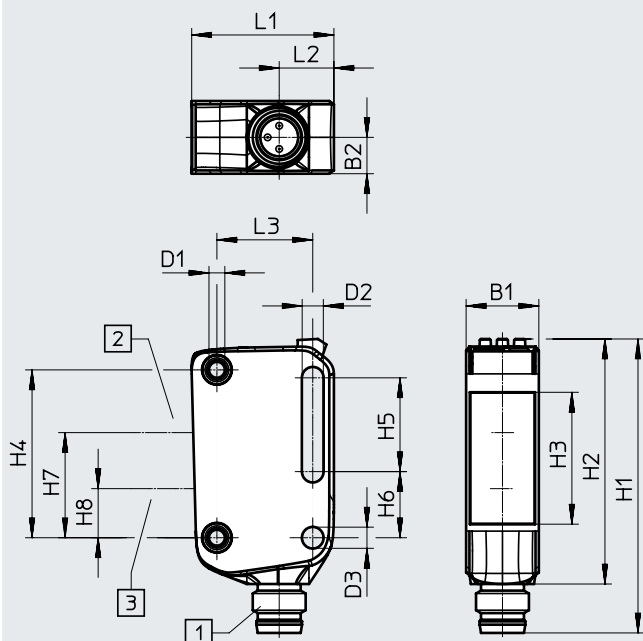
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ø	H1	H2	H3
SOOE-RS-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20
SOOE-RS-L-PNLK-T								

Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-RS-R-PNLK-T	25.4	14.2	10	15.9	7.4	21.5	8.3	14.5
SOOE-RS-L-PNLK-T								

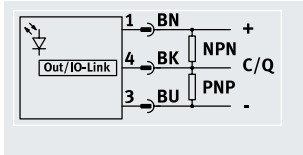
Ordering data

		Part no.	Type
	Retro-reflective sensor	8075666	SOOE-RS-R-PNLK-T
	Laser retro-reflective sensor	8075672	SOOE-RS-L-PNLK-T

Accessories	Working range [mm]		Part no.	Type
	SOOE-RS-R-PNLK-T	SOOE-RS-L-PNLK-T		
Reflector	40 ... 7500	300 ... 12000	8084159	SARA-R-Q50-S
Reflector	100 ... 4000	250 ... 10000	8084160	SARA-R-Q50-MC
Reflective foil	100 ... 2700	300 ... 2000	8084162	SARA-RF-Q100-S
Reflective foil	100 ... 6000	250 ... 10000	8084163	SARA-RF-Q100-MC
Reflector	40 ... 2500	300 ... 10000	8084164	SARA-R-Q20-S
Reflector	100 ... 2500	250 ... 10000	8084165	SARA-R-Q20-MC
Reflector	100 ... 1200	250 ... 8000	8084167	SARA-R-Q14-M
Reflector	100 ... 1600	300 ... 7500	8084168	SARA-R-D20-M

Data sheet

Function
SOOE-RG-R-PNLK-T



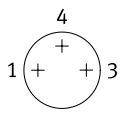
General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

Input signal/measuring element	
Measuring principle	Optoelectronic
Detection method	Retro-reflective sensor for transparent objects
Type of light	Red LED
Max. light spot	300 mm at 3500 mm
Working range [mm]	0 ... 3500
Reference material	Reference reflector SARA-R-Q50-S
Ambient temperature [°C]	-20 ... 60

Switching output	
Switching output	Push-pull
Switching element function	Switchable
	PNP dark switching
	NPN, light switching
Max. switching frequency [Hz]	500
Max. output current [mA]	100
Voltage drop [V]	0 ... 1.5

Communication interface	
Protocol	IO-Link
IO-Link, protocol version	Device V 1.1
IO-Link, communication mode	COM2 (38.4 kBd)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	2 bit
IO-Link, process data content OUT	1 bit (emitter disable)
	1 bit (hold)
IO-Link, process data width IN	2 bit
IO-Link, process data contents IN	1 bit (stability alarm)
	1 bit SSC (switching signal)
IO-Link, minimum cycle time [ms]	2.3
IO-Link, data memory required	2 KB

Data sheet

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections
Electromechanical systems		
Electrical connection 1		
Plug pattern		
Connection type	Plug	
Connection technology	M8x1, A-coded to EN 61076-2-104	
Number of pins/wires	3	
Material of pin contacts	Gold-plated brass	
Mechanics		
Type of mounting	Screw-type lock with through-hole for screw M3	
Tightening torque	[Nm]	0.8
Mounting position	Any	
Product weight	[g]	10
Housing material	PMMA PC	
Display/operation		
Setting options	Teach-in	
	Potentiometer	
	IO-Link	
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Function reserve indication	Flashing yellow LED	
Immission/emission		
Degree of protection	IP65, IP67, IP69K	
Laser safety class	-	
Insulation voltage	[V]	500
Surge resistance	[kV]	1
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

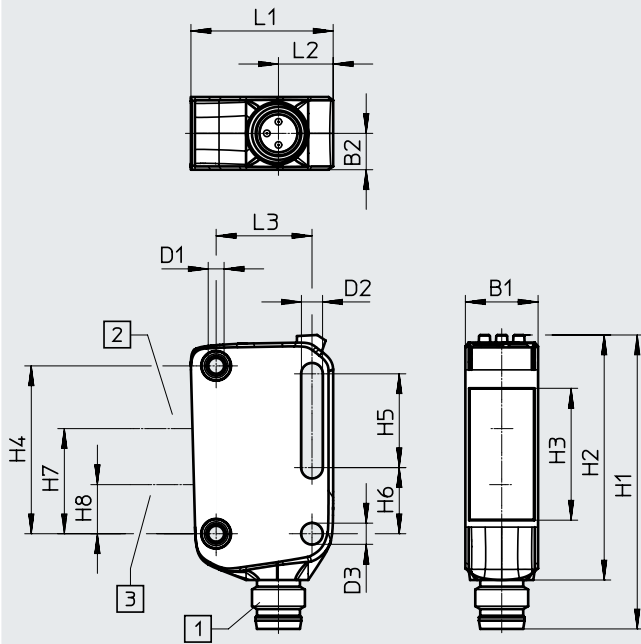
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

Download CAD data → www.festo.com




- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-RG-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20

Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-RG-R-PNLK-T	25.4	14.2	10	7.4	7.4	21.5	8.3	14.5

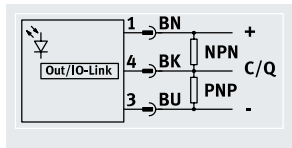
Ordering data

		Part no.	Type
	Retro-reflective sensor for transparent objects	8075667	SOOE-RG-R-PNLK-T

Accessories	Working range [mm]	Part no.	Type
Reflector	1 ... 5000	8084159	SARA-R-Q50-S
Reflector	1 ... 2000	8084160	SARA-R-Q50-MC
Reflective foil	1 ... 1800	8084162	SARA-RF-Q100-S
Reflective foil	1 ... 3300	8084163	SARA-RF-Q100-MC
Reflector	1 ... 2000	8084164	SARA-R-Q20-S
Reflector	1 ... 1800	8084165	SARA-R-Q20-MC
Reflector	1 ... 1100	8084167	SARA-R-Q14-M
Reflector	1 ... 1400	8084168	SARA-R-D20-M

Data sheet

Function
SOOE-DS-R-PNLK-T



General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

Input signal/measuring element	
Measuring principle	Optoelectronic
Detection method	Diffuse sensor
Type of light	Red LED
Max. light spot	65 mm at sensing range 1000 mm
Minimum object diameter [mm]	10
Working range [mm]	2 ... 1000
Ambient temperature [°C]	-40 ... 60

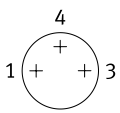
Signal processing	
Max. black/white difference [%]	15
Reference material	Standard white 90%, 100x100 mm

Switching output	
Switching output	Push-pull
Switching element function	Switchable
	PNP light switching
	NPN, dark switching
Hysteresis [mm]	200
Max. switching frequency [Hz]	1000
Max. output current [mA]	100
Voltage drop [V]	0 ... 1.5

Data sheet

Communication interface	
Protocol	IO-Link
IO-Link, profile	Smart sensor profile
IO-Link, function classes	Process data variable (PDV)
	Identification
	Diagnostics
	Teach channel
	Switching signal channel (SSC)
IO-Link, protocol version	Device V 1.1
IO-Link, communication mode	COM2 (38.4 kBd)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	2 bit
IO-Link, process data content OUT	1 bit (emitter disable)
	1 bit (hold)
IO-Link, process data width IN	1 bit
IO-Link, process data contents IN	1 bit SSC (switching signal)
IO-Link, minimum cycle time [ms]	2.3
IO-Link, data memory required	2 KB

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Material of pin contacts	Gold-plated brass

Data sheet

Mechanics	
Type of mounting	Screw-type lock with through-hole for screw M3
Tightening torque [Nm]	0.8
Mounting position	Any
Product weight [g]	10
Housing material	PMMA
	PC
Display/operation	
Setting options	Teach-in
	Potentiometer
	IO-Link
Setting range, lower limit [mm]	75
Setting range, upper limit [mm]	1000
Ready status indication	Green LED
Switching status indication	Yellow LED
Immission/emission	
Degree of protection	IP65, IP67, IP69K
Laser safety class	-
Insulation voltage [V]	500
Surge resistance [kV]	1
Pollution degree	3
Corrosion resistance class CRC ¹⁾	1

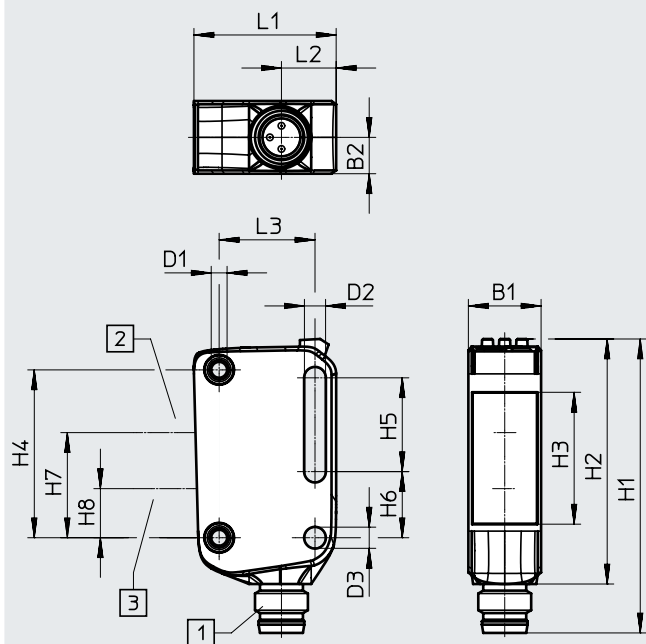
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

Download CAD data → www.festo.com




- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-DS-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20

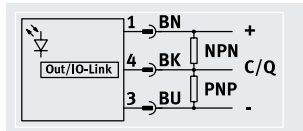
Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-DS-R-PNLK-T	25.4	14.2	10	15.9	7.4	21.5	8.3	14.5

Ordering data

		Part no.	Type
	Diffuse sensor	8075663	SOOE-DS-R-PNLK-T

Data sheet

Function
SOOE-KS-L-PNLK-T



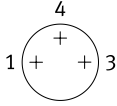
General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

Input signal/measuring element	
Measuring principle	Optoelectronic
Detection method	Laser contrast sensor
Type of light	Red laser
Max. light spot	1 mm at sensing range 60 mm
Minimum object diameter [mm]	1
Working range [mm]	25 ... 120
Ambient temperature [°C]	-40 ... 60

Signal processing	
Max. black/white difference [%]	15
Reference material	Standard white 90%, 100x100 mm

Switching output	
Switching output	Push-pull
Switching element function	Switchable
	PNP light switching
	NPN, dark switching
Max. switching frequency [Hz]	3300
Max. output current [mA]	100
Voltage drop [V]	0 ... 1.5

Data sheet

Communication interface		
Protocol		IO-Link
IO-Link, protocol version		Device V 1.1
IO-Link, communication mode		COM2 (38.4 kBd)
IO-Link, SIO mode support		Yes
IO-Link, port class		A
IO-Link, process data width OUT		2 bit
IO-Link, process data content OUT		1 bit (emitter disable)
		1 bit (hold)
IO-Link, process data width IN		1 bit
IO-Link, process data contents IN		1 bit SSC (switching signal)
IO-Link, minimum cycle time	[ms]	2.3
IO-Link, data memory required		2 KB
Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections
Electromechanical systems		
Electrical connection 1		
Plug pattern		
Connection type	Plug	
Connection technology	M8x1, A-coded to EN 61076-2-104	
Number of pins/wires	3	
Material of pin contacts	Gold-plated brass	

Data sheet

Mechanics	
Type of mounting	Screw-type lock with through-hole for screw M3
Tightening torque [Nm]	0.8
Mounting position	Any
Product weight [g]	10
Housing material	PMMA
	PC
Display/operation	
Setting options	Teach-in
	Potentiometer
	IO-Link
Ready status indication	Green LED
Switching status indication	Yellow LED
Immission/emission	
Degree of protection	IP65, IP67, IP69K
Laser safety class	1
Insulation voltage [V]	500
Surge resistance [kV]	1
Pollution degree	3
Corrosion resistance class CRC ¹⁾	1

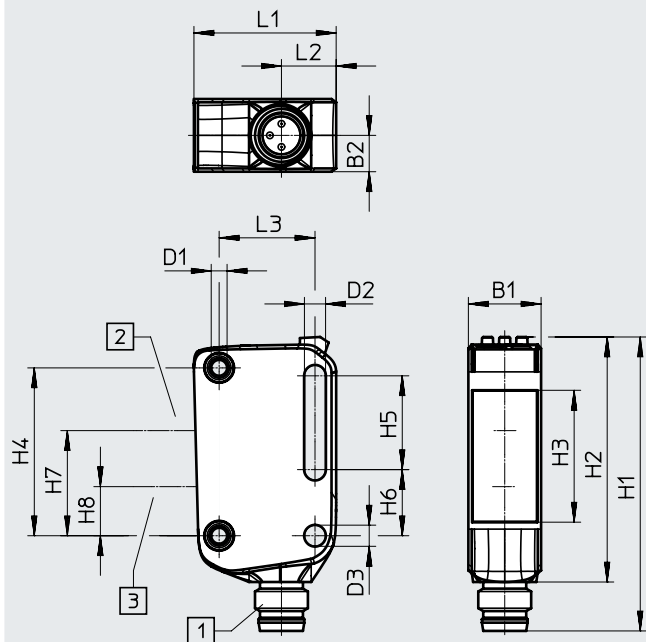
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-KS-L-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20

Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-KS-L-PNLK-T	25.4	14.2	10	15.9	7.4	21.5	8.3	14.5

Ordering data

		Part no.	Type
	Laser contrast sensor	8075669	SOOE-KS-L-PNLK-T

Data sheet

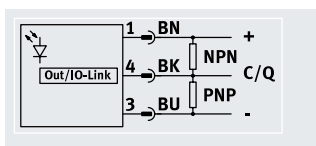
Function
SOOE-MS-...

The distance measured value
is transmitted via



only.

The switching output can be
programmed as a window comparator.



General technical data	
Design	Block design
Conforms to standard	EN 60947-5-2
Certification	RCM
	c UL us listed (OL)
CE marking (see declaration of conformity)	To EU EMC Directive
	To EU RoHS Directive
Certificate issuing authority	UL E232949
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

Input signal/measuring element	SOOE-MS-R-PNLK-T	SOOE-MS-L-PNLK-T
Measuring principle	Optoelectronic	
Measuring method	Distance sensor	
Type of light	Red LED	Red laser
Max. light spot	8 mm at sensing range 100 mm	3 mm at sensing range 100 mm
Position measuring range [mm]	40 ... 100	
Minimum object diameter [mm]	10	4
Ambient temperature [°C]	10 ... 60	

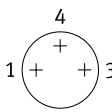
Signal processing	SOOE-MS-R-PNLK-T	SOOE-MS-L-PNLK-T
Reference material	Standard white 90%, 100x100 mm	
Path resolution [mm]	0.1	
Repetition accuracy [mm]	0.5	
Temperature coefficient [%/K]	0.03	

Switching output	SOOE-MS-R-PNLK-T	SOOE-MS-L-PNLK-T
Switching output	Push-pull	
Switching element function	Switchable	
	PNP light switching	
	NPN, dark switching	
Max. switching frequency [Hz]	135	270
Max. output current [mA]	100	
Voltage drop [V]	0 ... 1.5	
Linearity error FS [%]	0.75	

Data sheet

Communication interface	
Protocol	IO-Link
IO-Link, profile	Smart sensor profile
IO-Link, function classes	Process data variable (PDV)
	Identification
	Diagnostics
	Teach channel
	Switching signal channel (SSC)
IO-Link, protocol version	Device V 1.1
IO-Link, communication mode	COM2 (38.4 kBd)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	2 bit
IO-Link, process data content OUT	1 bit (emitter disable)
	1 bit (hold)
IO-Link, process data width IN	3 bytes
IO-Link, process data contents IN	1 bit (signal quality indicator)
	2 bit SSC (switching signal)
	16 bit PDV (distance)
IO-Link, minimum cycle time [ms]	3
IO-Link, data memory required	2 KB

Electronics		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
No-load supply current	[mA]	25
Timer function		Via IO-Link
Short circuit current rating		Pulsed
Reverse polarity protection		For all electrical connections

Electromechanical systems	
Electrical connection 1	
Plug pattern	
Connection type	Plug
Connection technology	M8x1, A-coded to EN 61076-2-104
Number of pins/wires	3
Material of pin contacts	Gold-plated brass

Data sheet

Mechanics		
Type of mounting	Screw-type lock with through-hole for screw M3	
Tightening torque	[Nm]	0.8
Mounting position	Any	
Product weight	[g]	10
Housing material	PMMA	
	PC	
Display/operation		
Setting options	Teach-in	
	Potentiometer	
	IO-Link	
Ready status indication	Green LED	
Switching status indication	Yellow LED	
Immission/emission		
	SOOE-MS-R-PNLK-T	SOOE-MS-L-PNLK-T
Degree of protection	IP65, IP67, IP69K	
Laser safety class	-	1
Insulation voltage	[V]	500
Surge resistance	[kV]	1
Pollution degree	3	
Corrosion resistance class CRC ¹⁾	1	

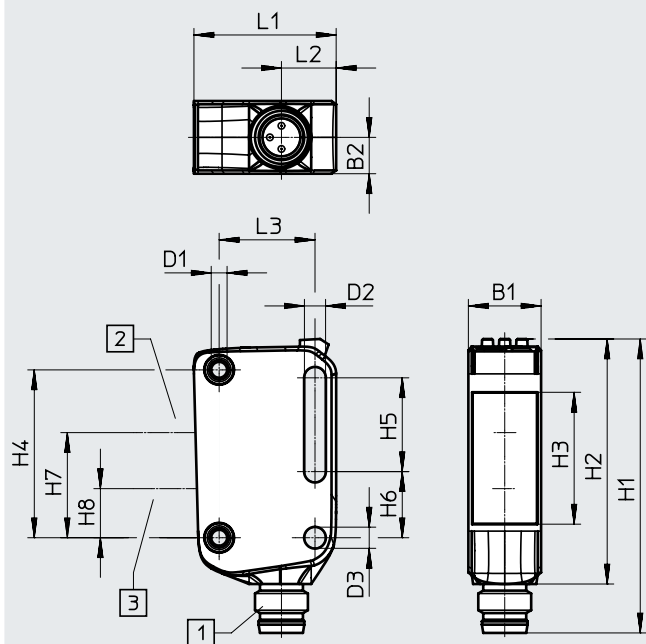
1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry indoor application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Data sheet

Dimensions

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- [1] Electrical connection M8x1, plug
- [2] Receiver
- [3] Transmitter

Type	B1	B2	D1	D2	D3 ∅	H1	H2	H3
SOOE-MS-R-PNLK-T	11	5.5	M3	3.2	3.2	44.5	37.1	20
SOOE-MS-L-PNLK-T								

Type	H4	H5	H6	H7	H8	L1	L2	L3
SOOE-MS-R-PNLK-T	25.4	14.2	10	15.9	7.4	21.5	8.3	14.5
SOOE-MS-L-PNLK-T								

Ordering data

		Part no.	Type
	Distance sensor	8075668	SOOE-MS-R-PNLK-T
	Laser distance sensor	8075673	SOOE-MS-L-PNLK-T

Accessories – Ordering data

Mounting bracket SAMH-L2-L-A

Mounting components for
sensors S00D

Size: 22 x 31 x 17 mm

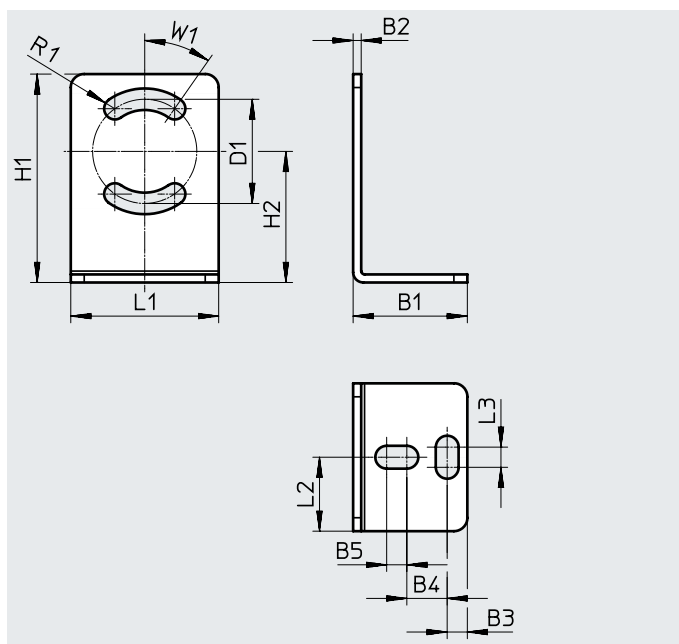
Material: High-alloy stainless steel

RoHS-compliant

Scope of delivery: 2 screws

M3x14 mm, 2 nuts M3, 2 snap rings,

4 washers, 1 Allen key



Dimensions and ordering data

Type	B1	B2	B3	B4	B5	D1 ∅	H1	H2	L1
SAMH-L2-L-A	17	1.2	3	6	3	15.5	31	19.5	22

Type	L2	L3	R1	W1	CRC ¹⁾	Weight [g]	Part no.	Type
SAMH-L2-L-A	11	3	1.6	35°	2	15	8077963	SAMH-L2-L-A

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

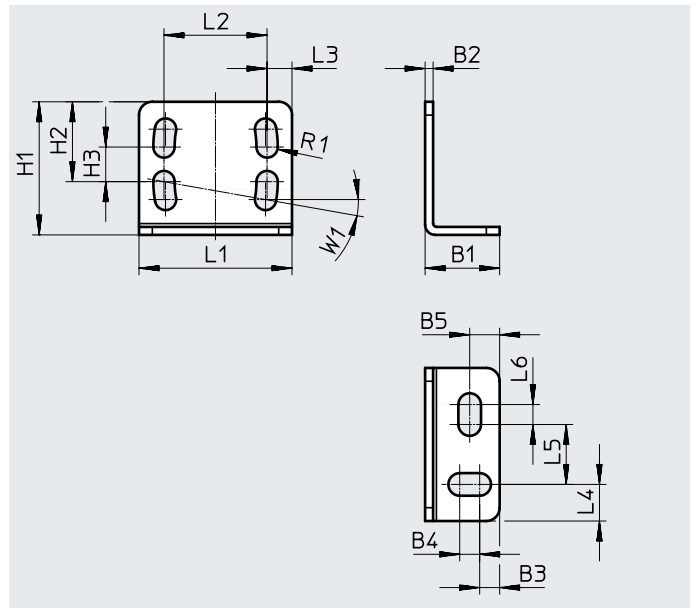
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Accessories – Ordering data

Mounting bracket SAMH-L2-A

Mounting components for
sensors S00D
Size: 23 x 20 x 11.2 mm
Material: High-alloy stainless steel
RoHS-compliant

Scope of delivery: 2 screws
M3x14 mm, 2 nuts M3, 2 snap rings,
4 washers, 1 Allen key



Dimensions and ordering data										
Type	B1	B2	B3	B4	B5	H1	H2	H3	L1	L2
SAMH-L2-A	11.2	1.2	3	3	4.5	20	12	5.3	23	15.5

Type	L3	L4	L5	L6	R1	W1	CRC ¹⁾	Weight [g]	Part no.	Type
SAMH-L2-A	3.8	5.5	9	3	1.6	10°	2	15	8077964	SAMH-L2-A

1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Accessories – Ordering data

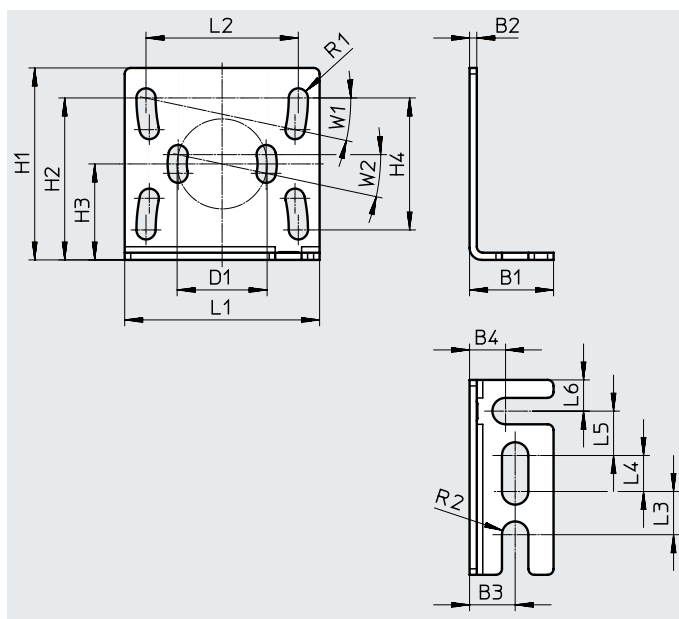
Mounting bracket SAMH-L3-A

Mounting components for
sensors S00E

Size: 32 x 32, 5 x 14 mm

Material: High-alloy stainless steel

RoHS-compliant



Dimensions and ordering data

Type	B1	B2	B3	B4	D1 ∅	H1	H2	H3	H4	L1	L2	L3
SAMH-L3-A	14	1.2	7.6	6	15	32	27	16	22	32.5	25.4	7.2

Type	L4	L5	L6	R1	R2	W1	W2	CRC ¹⁾	Weight [g]	Part no.	Type
SAMH-L3-A	6	7.4	5.2	1.6	2.2	12°	12°	2	11	8077965	SAMH-L3-A

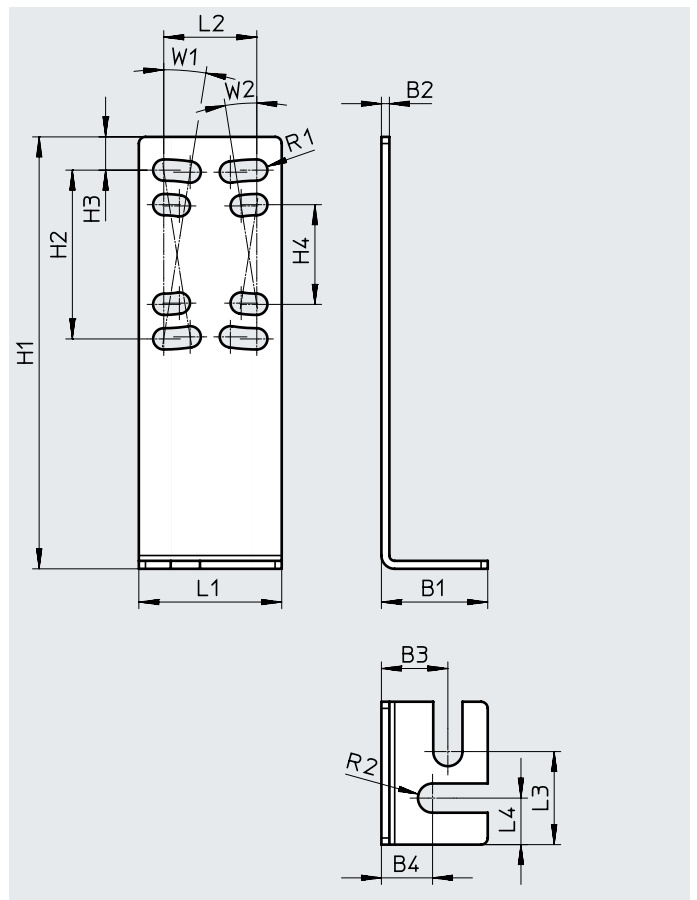
1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Accessories – Ordering data

Mounting bracket SAMH-L3-L-A

Mounting components for
sensors S00E
Size: 62 x 21, 5 x 16 mm
Material: High-alloy stainless steel
RoHS-compliant



Dimensions and ordering data										
Type	B1	B2	B3	B4	H1	H2	H3	H4	L1	L2
SAMH-L3-L-A	16	1.2	10	7.7	65	25.4	5	15	21.5	14

Type	L3	L4	R1	R2	W1	W2	CRC ¹⁾	Weight [g]	Part no.	Type
SAMH-L3-L-A	14	7	1.6	2.2	9°	9°	2	14	8077966	SAMH-L3-L-A

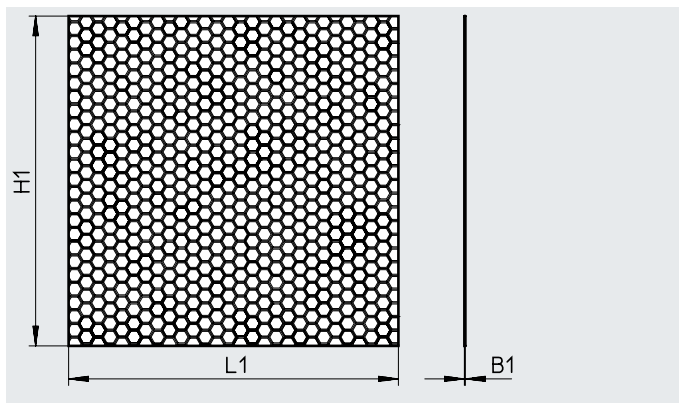
1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Accessories – Ordering data

Reflective foil SARA-RF-Q100

Size: 22 x 31 x 17 mm
 Type of mounting: Glued
 Material: PMMA foil
 RoHS-compliant

Reflective foil SARA-RF-Q-100-MC is suitable for laser sensors.

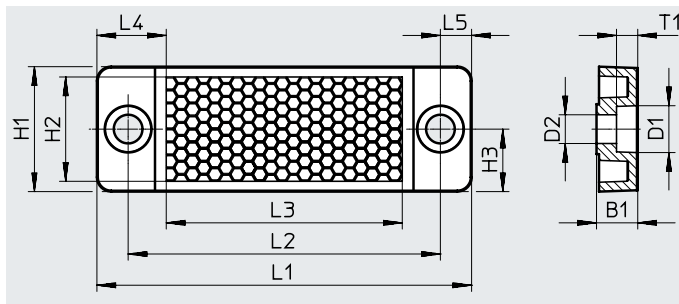


Dimensions and ordering data								
Type	B1	H1	L1	Structural width of reflector	Ambient temperature	Weight [g]	Part no.	Type
SARA-RF-Q100-S	0.3	100	100	Standard	-40 ... 80°C	4.4	8084162	SARA-RF-Q100-S
SARA-RF-Q100-MC				Micro	-40 ... 70°C	5.6	8084163	SARA-RF-Q100-MC

Reflector SARA-R-Q20

Type of mounting: Screwed into place
 Housing material: PMMA
 RoHS-compliant

Reflector SARA-R-Q20-MC is suitable for laser sensors.



Dimensions and ordering data									
Type	B1	D1	D2	H1	H2	H3	L1	L2	L3
SARA-R-Q20-S	±0.3	7.5	4.6	20	16.7	10	60	50	37.8
SARA-R-Q20-MC									

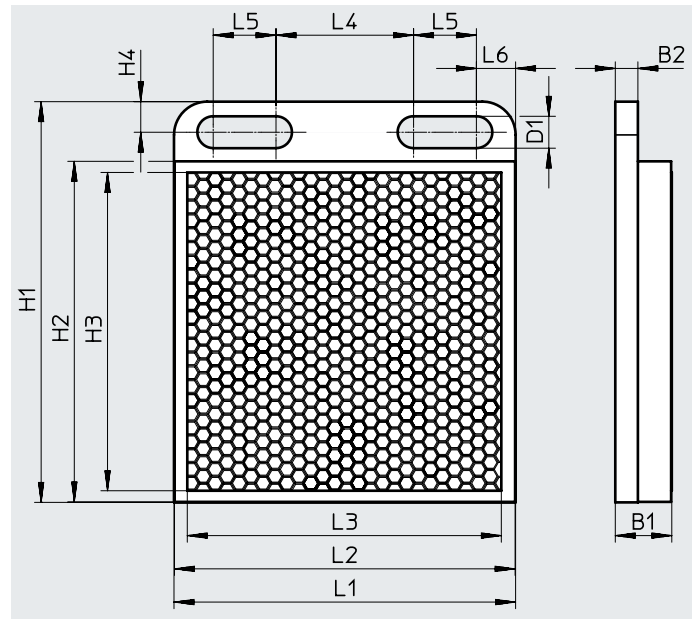
Type	L4	L5	T1	Structural width of reflector	Ambient temperature	Weight [g]	Part no.	Type
SARA-R-Q20-S	11.1	5	3.4	Standard	-40 ... 65°C	5.4	8084164	SARA-R-Q20-S
SARA-R-Q20-MC				Micro		5.95	8084165	SARA-R-Q20-MC

Accessories – Ordering data

Reflector SARA-R-Q50

Type of mounting: Screwed into place
Housing material: PMMA
RoHS-compliant

Reflector SARA-R-Q50-MC is suitable for laser sensors.



Dimensions and ordering data									
Type	B1 ±0.5	B2	D1	H1	H2	H3	H4	L1	L2
SARA-R-Q50-S	8.5	3.4	4.8	60.3	51.3	47.9	4.6	51.4	51.3
SARA-R-Q50-MC	6.5								

Type	L3	L4	L5	L6	Structural width of reflector	Ambient temperature	Weight [g]	Part no.	Type
SARA-R-Q50-S	47.3	20.7	9.5	5.9	Standard	-40 ... 65°C	10.35	8084159	SARA-R-Q50-S
SARA-R-Q50-MC					Micro		14.9	8084160	SARA-R-Q50-MC

Accessories – Ordering data

Reflector

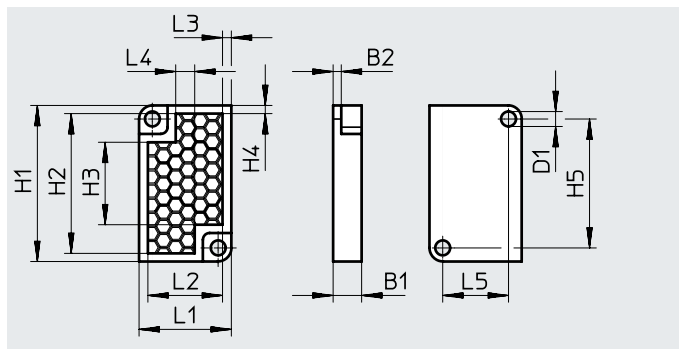
SARA-R-Q14-M

Type of mounting: Screwed into place

Housing material: PMMA

RoHS-compliant

Reflector SARA-R-Q14-M is suitable for laser sensors.



Dimensions and ordering data									
Type	B1 ±0.3	B2	D1 ∅	H1	H2	H3	H4	H5	L1
SARA-R-Q14-M	4.2	1.2	2.2	23	20.6	12.2	1.2	19	13.6

Type	L2	L3	L4	L5	Structural width of reflector	Ambient temperature	Weight [g]	Part no.	Type
SARA-R-Q14-M	11	1.3	2.8	9.7	Mini	-40 ... 65°C	1.25	8084167	SARA-R-Q14-M

Reflector

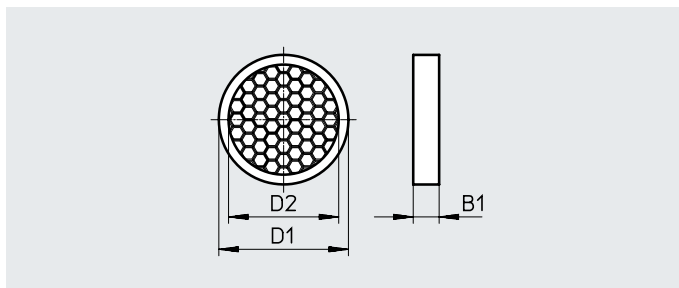
SARA-R-D20-M

Type of mounting: Glued

Housing material: PMMA



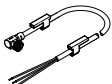
RoHS-compliant

Reflector SARA-R-D20-M is suitable for laser sensors.



Dimensions and ordering data									
Type	B1 ±0.3	D1 ∅	D2 ∅	Structural width of reflector	Ambient temperature	Weight [g]	Part no.	Type	
SARA-R-D20-M	4	20	17	Mini	-40 ... 65°C	1.1	8084168	SARA-R-D20-M	

Accessories – Ordering data

Ordering data – Connecting cables M8x1				
Type	Number of wires	Cable length [m]	Part no.	Type
Straight socket				
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3
		5	541334	NEBU-M8G3-K-5-LE3
Angled socket				
	3	2.5	541338	NEBU-M8W3-K-2.5-LE3
		5	541341	NEBU-M8W3-K-5-LE3
Rotatable socket				
	3	2.5	8001660	NEBU-M8R3-K-2.5-LE3
		5	8001661	NEBU-M8R3-K-5-LE3