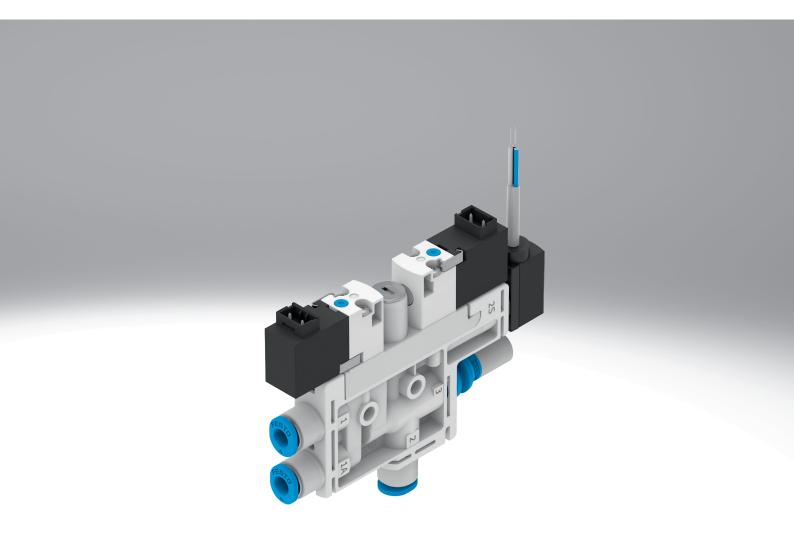
Vacuum generators OVEL/OVTL

FESTO



Key features

At a glance

Rapid reduction of vacuum for safe placement of the workpiece by a solenoid valve to control the ejector pulse, optional

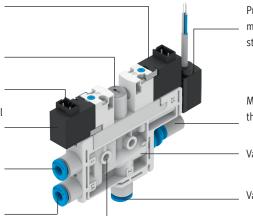
Flow control screw for adjusting the ejector pulse

Electrical connection via H3 plug

Fast vacuum build-up using a solenoid valve to control the compressed air supply

Supply port, secured with clamp strap

Additional supply port for the separate supply of the ejector pulse, optional, secured with clamp strap



Pressure transmitter SPTE/pressure sensor SPAE to monitor the vacuum, optional, secured with clamp strap

Maintenance-free operation and reduced noise level through an open silencer, optional

Vacuum generator cartridge, secured with clamp strap

Vacuum connection, secured with clamp strap

Housing with mounting holes

The compact vacuum generator

OVEL → page 3

- Low-cost, compact vacuum generator
- · Low weight
- Various output stages and vacuum types
- Short switching times thanks to integrated solenoid valves
 - Vacuum on/off
- Ejector pulse
- Simple installation via H3 plugs and push-in fittings
- Straightforward mounting with mounting screws

- Low-noise operation due to integrated silencer
- · Integrated filter
- Reduced contamination of the vacuum generator thanks to an open silencer
- Solenoid valves are switched via mechanical manual override
- Monitoring of the vacuum by a vacuum sensor
- Blocking of up to 8 vacuum generators on a single common supply manifold.

OVTL → page 12

The vacuum generator OVTL is a configurable module comprising vacuum generators OVEL, the common supply manifold OABM-P and connection accessories.

All products are available from the factory fully assembled.



Functional principle OVEL

Vacuum ON/OFF

The compressed air supply is controlled by a solenoid valve. The solenoid valve can be supplied with the NC (normally closed) switching function,

i.e. the vacuum is not generated until the vacuum generator is pressurised with compressed air and the solenoid valve has been switched.

Ejector pulse, optional

After the vacuum is switched off, an ejector pulse is activated and generated by a second solenoid valve to release the workpiece safely from the suction cup and to purge the vacuum quickly.

The compressed air for the ejector pulse can be supplied either via the supply port or a separate connection.

Vacuum sensor, optional

The set or taught-in reference value for the generated vacuum is monitored via a vacuum sensor.

If the reference value is reached or if it is not reached due to malfunctions (e.g. leakages, dropped workpiece), the vacuum sensor emits an electrical signal.

OVEL-...-V1B/V1V/B2B/B2V:

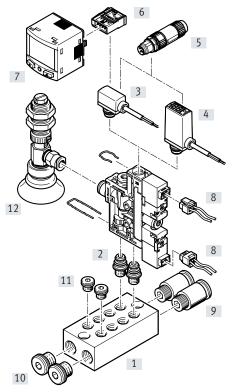
Pressure transmitter SPTE with an analogue output (→ page 22).

Detection of analogue signals and conversion into digital switching signals with downstream signal converter SCDN with LCD display (→ page 27).

OVEL-...-V1PNLK/B2PNLK:

Pressure sensor SPAE with various switching outputs and LCD display, IO-Link and teach-in function (\rightarrow page 24).

Peripherals overview



		OVELPQ	OVELP	→ Page/Internet
[1]	Common supply manifold OABM-P	-	•	18
[2]	Mounting kit OABM-MK	-	•	20
[3]	Pressure transmitter SPTE	•	•	22
[4]	Pressure sensor SPAE	•	•	24
5]	Plug NECU-S-M8G3/M12G3	•	•	27
6]	Plug NECU-S-ECG4	•	•	27
7]	Signal converter SCDN	•	•	27
[8]	Plug socket with cable NEBV	•	•	27
9]	Push-in fitting QS	-	•	27
10]	Blanking plug B-1/8	-	•	27
11]	Blanking plug B-M7	-	•	27
12]	Suction gripper ESG	•	•	esg
	Suction cup holder ESH	•	•	esh
-	Suction cup with connection ESS	•	•	ess
	Vacuum filter OAFF	•	•	21

Vacuum generators OVEL

Type codes

001	Series
OVEL	Vacuum suction nozzle, electropneumatic
002	Vacuum generation
5	Laval nozzle 0.45 mm
7	Laval nozzle 0.7 mm
10	Laval nozzle 0.95 mm
003	Vacuum type
Н	High vacuum
L	High suction rate
004	Size
10	10
15	15
005	Supply air connection
P	For P linking
PQ	QS connections, metric
006	Vacuum connection
VQ3	Push-in connector 3 mm
VQ4	Push-in connector 4 mm
VQ6	Push-in connector 6 mm

008	Ejector pulse connection
	Via supply air connection
Z	Additional connection
009	Vacuum valve
С	Normally closed
010	Additional function
	Without ejector pulse
Α	Electric ejector pulse
011	Pressure measuring range vacuum sensor
	Without vacuum sensor
V1	Without vacuum sensor 01 bar
V1 B2	
	01 bar
B2	01 bar -1 1 bar
B2	0 ·1 bar -1 1 bar Output signal vacuum sensor
B2 012	0 ·1 bar -1 1 bar Output signal vacuum sensor Without vacuum sensor
B2 012 B	0 ·1 bar -1 1 bar Output signal vacuum sensor Without vacuum sensor 1 5 V
B2 012 B	0 ·1 bar -1 1 bar Output signal vacuum sensor Without vacuum sensor 1 5 V 0 10 V



RQ

UA

UC

- Note

The ordering data include possible combinations.

QS connections, metric

Open silencer UO

Closed silencer UC

Function

NC, normally closed:

- With/without ejector pulse
- Push-in connectors
- Open silencer
- With/without vacuum sensor
- Prepared for common supply manifold

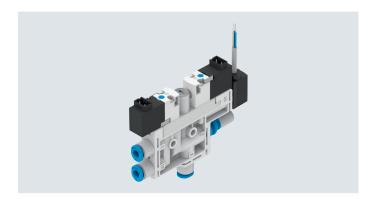


Temperature range 0 ... +50°C



Operating pressure

2 ... 7 bar



General technical da	ata									
Туре			OVEL-5-H	OVEL-5-L	OVEL-7-H	OVEL-7-L	OVEL-10-H/L			
Nominal width of Lav	/al nozzle [mɪ	m]	0.45		0.7		0.95			
Grid dimension	[mɪ	m]	10		15		15			
Grade of filtration	[μn	n]	40							
Mounting position			Any							
Type of mounting			With through-hole							
			On manifold rail							
Pneumatic	OVELP		Common line via manifold rail							
connection 1	OVELPQ-VQ3		For tubing O.D. 3 mm	-	-		-			
	OVELPQ		For tubing O.D. 4 mm		For tubing O.D. 4 mm	For tubing O.D. 6 mm	For tubing O.D. 6 mm			
Vacuum connection	OVELVQ3		For tubing O.D. 3 mm		-		-			
	OVELVQ4		For tubing O.D. 4 mm		For tubing O.D. 4 mm	-	-			
	OVELVQ6		-		-	For tubing O.D. 6 mm	For tubing O.D. 6 mm			
Pneumatic	OVELUA		Open silencer			•				
connection 3	OVELRQ		For tubing O.D. 4 mm		For tubing O.D. 6 mm		For tubing O.D. 6 mm			
Connection for ejector pulse ¹⁾	OVELZ-A		Corresponds to the sel	ected size of pneumati	connection 1					

¹⁾ If there is no ejector pulse or the ejector pulse is generated via pneumatic connection 1, the additional connection for the ejector pulse is sealed with a blanking plug.

Technical data – De	sign		
Туре		OVELUA	OVELRQ
Design		T-shape	
Ejector	OVELH	High vacuum/standard	
characteristic	OVELL	High suction rate/standard	
Silencer design		Open	-
Integrated function		Electric on/off valve	
		Filter	
		Silencer open	-
	OVELA	Ejector pulse, electrical	
	OVELA	Flow control	
	OVELV1B/V1V/B2B/	Pressure transmitter	
	B2V		
	OVELV1PNLK/	Pressure sensor	
	B2PNLK		
Valve function		Closed	
Manual override		Non-detenting	

Operating and environmental condi	tions	
Operating pressure	[bar]	27
Nominal operating pressure	[bar]	4
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on the operating/pilot medium		Operation with lubricated medium not possible
Ambient temperature	[°C]	0+50
Temperature of medium	[°C]	0+50
Corrosion resistance CRC ¹⁾		2
CE marking (see declaration of conformity) ²⁾		To EU EMC Directive
Degree of protection		IP40

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

²⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Performance data – High vacuum				
Туре		OVEL-5-H	OVEL-7-H	OVEL-10-H
Max. vacuum	[%]	89	92	92
Operating pressure for max.	[bar]	4.2	4.5	3.8
vacuum				
Operating pressure for max. suction	[bar]	3	4	4
rate	-			
Max. suction rate with respect to atmosphere	[l/min]	4	17	21
Pressurisation time at nominal operating pressure 4 bar (for 1 l volume) ¹⁾	[s]	2	1.2	1
Noise level at p ₁ = 4 bar	[db(A)]	64	61	68

¹⁾ Time required to reduce the vacuum to a residual vacuum of –0.05 bar after switching off the operating pressure.

Performance data – High suction rat	e			
Туре		OVEL-5-L	OVEL-7-L	OVEL-10-L
Operating pressure for max. suction rate	[bar]	5	5	6
Max. suction rate with respect to atmosphere	[l/min]	11	33	45
Pressurisation time at nominal operating pressure 4 bar (for 1 l volume) ¹⁾	[s]	0.8	0.4	0.4
Noise level at p ₁ = 4 bar	[db(A)]	52	64	67

 $^{1) \}quad \text{Time required to reduce the vacuum to a residual vacuum of } -0.05 \, \text{bar after switching off the operating pressure.} \\$

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Туре			OVEL without eje	ector pulse		OVEL	with ejector pulse			
Solenoid valve						<u>'</u>				
Electrical	Function		Vacuum generat	Vacuum generation						
connection input			-	,		Eject	or pulse			
	Connection type		Plug			2x pl	ug			
	Connection tech	nology	Connection patt	ern H						
	Number of pins/	wires	2							
	Connection patte	ern	+++							
	Type of mounting	7	Snap-locking							
Operating voltage ra	ange	[V DC]	21.6 26.4							
Duty cycle		[%]	100							
Coil characteristics,	24 V DC	[W]	1.0							
Vacuum sensor										
Electrical	Function		Sensor							
connection output	/1		Cable							
	Connection technology		Open end							
	Number of pins/		3							
Cable diameter		[mm]	2.9 ±0.1							
Cable length		[m]	2.5							
Conductor nominal		[mm ²]	0.14							
Cable characteristic	S		Suitable for ene	rgy chains						
Technical data – Va	cillim concor									
Туре	cuum schsol		OVELV1B	OVELV1V	OVELB2B	OVELB2V	OVELV1PNLK	OVELB2PNLK		
Mechanical										
Method of measure	ment		Piezoresistive pi	ressure sensor			Piezoresistive pressure	e sensor with display		
Pressure measuring range [bar]		-1 0				-1 0				
Setting options		-		•	Teach-in					
							IO-Link			
							Via display and keys			
Display type			-	-			LED display, 2-digit			
Electrical										
Operating voltage ra	ange, sensor	[V DC]	10 30	18 30	10 30	18 30	18 30			

Materials	
Housing	Reinforced PA
Silencer	PE
Jet nozzle	Wrought aluminium alloy
Receiving nozzle	POM
Filter	POM
Adjusting screw	Steel
Connecting thread	POM
Screws	Steel
Cable sheath	PVC (colour: grey)
Seals	NBR
Note on materials	RoHS-compliant

1 ... 5

0 ... 10

0 ... 10

PNP/NPN switchable N/C or N/O contact, switchable

Freely programmable

Switching output

Analogue output

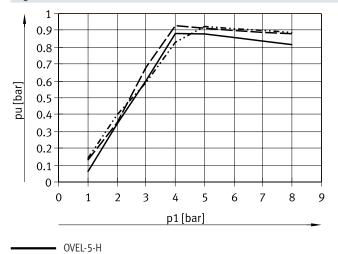
Switching element function
Switching function

[V]

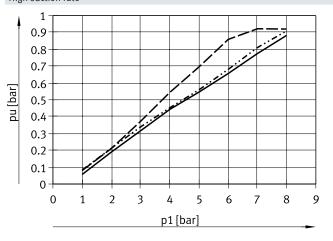
1 ... 5







High suction rate



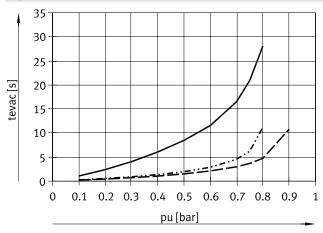
OVEL-5-L
OVEL-7-L
OVEL-10-L

Evacuation time t_{evac} as a function of vacuum \textbf{p}_{u} for 1 l volume at 4 bar operating pressure

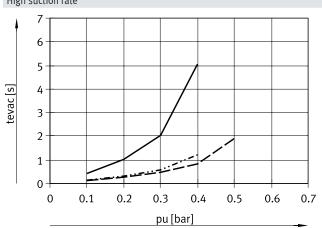
High vacuum

•••• OVEL-7-H

— OVEL-10-H





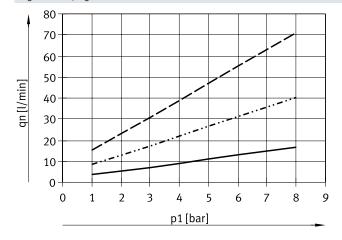


OVEL-5-H
OVEL-7-H
OVEL-10-H

OVEL-5-L
OVEL-7-L
OVEL-10-L

Air consumption \boldsymbol{q}_n as a function of operating pressure \boldsymbol{p}_1

High vacuum/high suction rate



OVEL-5
OVEL-7
OVEL-10

Download CAD data → www.festo.com

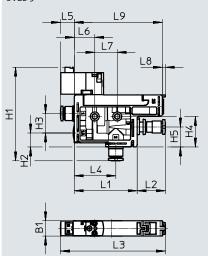
Data sheet

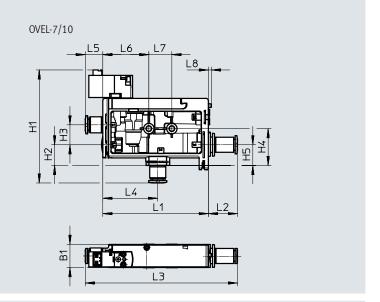
Dimensions

[] Without ejector pulse and vacuum sensor

[RQ] Push-in connector on pneumatic connection 3

OVEL-5

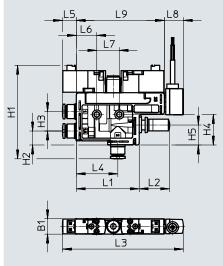




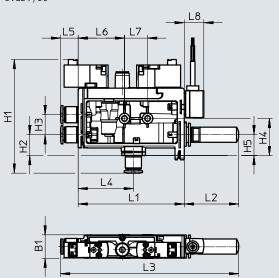
[A] With ejector pulse

[UA] Open silencer on pneumatic connection 3 [V1B]/[V1V]/[B2B]/[B2V]/[V1PNLK]/[B2PNLK] Vacuum sensor

OVEL-5







Туре	B1 ±0.3	H1 ±0.8	H2 ±0.5	H3 ±0.5	H4 ±0.2	H5 ±0.5	L1 ±0.8		2).8 [UA]	L ±	3 2 [UA]	L4 ±0.5	L5 ±0.5	L6 ±0.2	L7 ±0.2	L8 ±0.8	L9 ±0.8
OVEL-5 OVEL-5V1B/V1V/B2B/B2V OVEL-5V1PNLK/B2PNLK	10.3	62	9.4	13	20.4	13	42	19	20.2	70 81 99	71 81 99	27.7	9.4	13.7	15	2 13 31	59
OVEL-7-H OVEL-7-HV1B/V1V/B2B/B2V OVEL-7-HV1PNLK/B2PNLK	15.2	72	13.5	13	24	13.5	68.8	19	35.5	97 97 109	114 114 114	35.8	9.4	30	15	2 13 31	-
OVEL-7-L OVEL-7-LV1B/V1V/B2B/B2V OVEL-7-LV1PNLK/B2PNLK	15.2	74	13.5	13	24	13.5	68.8	19	35.5	99 99 111	116 116 116	35.8	11.4	30	15	2 13 31	-
OVEL-10 OVEL-10V1B/V1V/B2B/B2V OVEL-10V1PNLK/B2PLNK	15.2	74	13.5	13	24	13.5	68.8	19	35.5	99 99 111	116 116 116	35.8	11.4	30	15	2 13 31	

Push-in connector at pneumatic co	nnection 1 and vacuum	connection, open silencer	at pneumatic co	nnection 3, wit	th vacuum sensor a	nd ejector pulse
ircuit symbol	Pressure measuring	Vacuum sensor output	Nominal	Weight	Part no.	Type
	range of vacuum	signal	width of Laval			
	sensor		nozzle			
	[bar]		[mm]	[g]		
C – normally closed						
	-1 0	1 5 V	0.45	71	8049046	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1B-H3
			0.7	88	8049047	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1B-H3
1 1 1 2			0.95	89	8049048	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1B-H3
28		0 10 V	0.45	71	8049049	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1V-H3
3			0.7	88	8049050	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1V-H3
			0.95	89	8049051	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1V-H3
		PNP or NPN or IO-Link	0.45	75	8141086	OVEL-5-H-10-P-VQ4-UC-C-A-V1PNLK-H3
				74	8049052	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1PNLK-H3
			0.7	92	8141087	OVEL-7-H-15-P-VQ4-UC-C-A-V1PNLK-H3
				91	8049053	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1PNLK-H3
				91	8141092	OVEL-7-H-15-PQ-VQ4-UC-C-A-V1PNLK-H3
			0.95	93	8141089	OVEL-10-H-15-P-VQ6-UC-C-A-V1PNLK-H3
				92	8049054	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1PNLK-H3
				92	8141093	OVEL-10-H-15-PQ-VQ6-UC-C-A-V1PNLK-H3
	-1 1	0 10 V	0.45	71	8069567	OVEL-5-H-10-PQ-VQ4-UA-C-A-B2V-H3
			0.7	88	8069568	OVEL-7-H-15-PQ-VQ4-UA-C-A-B2V-H3
			0.95	88	8069569	OVEL-10-H-15-PQ-VQ6-UA-C-A-B2V-H3
		PNP or NPN or IO-Link	0.45	74	8069570	OVEL-5-H-10-PQ-VQ4-UA-C-A-B2PNLK-H3
			0.7	91	8069571	OVEL-7-H-15-PQ-VQ4-UA-C-A-B2PNLK-H3
			0.95	91	8069572	OVEL-10-H-15-PQ-VQ6-UA-C-A-B2PNLK-H3
	-	-	0.45	40	8141094	OVEL-5-H-10-P-VQ4-UC-C-A-H3
				39	8141099	OVEL-5-H-10-PQ-VQ4-UC-C-A-H3
			0.7	57	8141095	OVEL-7-H-15-P-VQ4-UC-C-A-H3
				56	8141100	OVEL-7-H-15-PQ-VQ4-UC-C-A-H3
			0.95	58	8141097	OVEL-10-H-15-P-VQ6-UC-C-A-H3
				57	8142126	OVEL-10-H-15-PQ-VQ6-UC-C-A-H3

Ordering data – Modular product system

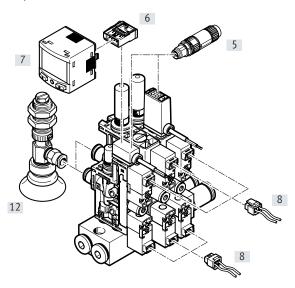
Ordering table				
Туре	OVEL	Conditions	Code	Enter code
Module no.	8049045			
Vacuum generator	Vacuum generator, electropneumatic		OVEL	OVEL
Nominal width of Laval nozzle [mm]	0.45		-5	
	0.7		-7	
	0.95		-10	
Ejector characteristic	High vacuum		-H	
	High suction rate		-L]
Housing size/width [mm]	10	[1]	-10	
	15	[2]	-15]
Pneumatic connection 1	For pneumatic connections via manifold rail		-Р	
	Push-in connectors, metric		-PQ	1
Vacuum connection	Push-in connector 3 mm	[3]	-VQ3	
	Push-in connector 4 mm	[4]	-VQ4]
	Push-in connector 6 mm	[5]	-VQ6]
Pneumatic connection 3	Push-in connectors, metric		-RQ	
	Silencer open		-UA	1
	Silencer closed	[8]	-UC	1
Ejector pulse connection	Via pneumatic connection 1			
	Additional connection (as pneumatic connection 1)		-Z]
Vacuum valve	Normally closed		-C	-C
Additional function	Without ejector pulse			
	Ejector pulse, electrical	[6]	-A]
Pressure measuring range of vacuum	Without vacuum sensor			
sensor	-1 0 bar		-V1]
	-1 1 bar		-B2]
Vacuum sensor output signal	Without vacuum sensor			1
	1 5 V	[7]	В	1
	0 10 V	[7]	٧]
	PNP or NPN or IO-Link	[7]	PNLK	1
Electrical connection	Connection pattern H, vertical plug		-H3	-H3

[1]	10	Not with Laval nozzle nominal width 7, 10.
[2]	15	Not with Laval nozzle nominal width 5.
[3]	VQ3	Only with Laval nozzle nominal width 5.
[4]	VQ4	Only with Laval nozzle nominal width 5 or Laval nozzle nominal width 7 in combination with ejector characteristic H.
[5]	VQ6	Only with Laval nozzle nominal width 10 or Laval nozzle nominal width 7 in combination with ejector characteristic L.
[6]	A	Mandatory information in combination with ejector pulse connection Z.
[7]	B, V, PNLK	Mandatory information in combination with vacuum sensor pressure measuring range B2, V1.

[8] UC Only with vacuum type H, high vacuum

Peripherals overview and type codes

Peripherals overview



Moun	ting components and accessories	
		→ Page/Internet
[5]	Plug	27
	NECU-S-M8G3/M12G3	
[6]	Plug	27
	NECU-S-ECG4	
[7]	Signal converter	27
	SCDN	
[8]	Plug socket with cable	27
	NEBV	
[12]	Suction gripper	esg
	ESG	
-	Suction cup holder	esh
	ESH	
-	Suction cup with connection	ess
	ESS	
-	Vacuum filter	21
	OAFF	

Type codes

Type cour		
001	Series	
OVTL	Vacuum generator	
002	Size	
10	10 mm	
15	15 mm	
003	Compressed air supply connection	
Q6	Push-in connector 6 mm	
Q8	Push-in connector 8 mm	
G18	G1/8	
004	Compressed air supply connection position	
	Both sides	
L	Left	
R	Right	
005	Exhaust connection	
RQ	QS connections, metric	
UA	Open silencer UO	

(006	Number of vacuum generators	
	2	2 pieces	
-	4	4 pieces	
1	8	8 pieces	

007	Position function	
SL	Vacant position	
SA	val nozzle 0.45 mm, for high vacuum, push-in connector 4 mm	
SB	Laval nozzle 0.7 mm, for high suction rate, push-in connector 6 mm	
SC	Laval nozzle 0.7 mm, for high vacuum, push-in connector 4 mm	
SD	Laval nozzle 0.95 mm, for high suction rate, push-in connector 6 mm	
SE	Laval nozzle 0.95 mm, for high vacuum, push-in connector 6 mm	

800	Sensor signal	
	None	
V	0 10 V	
PNLK	PNP or NPN or IO-Link®	

Vacuum generator OVTL:

- Vacuum generators OVEL
- Common supply manifold OABM-P with 2, 4 or 8 positions
- Mounting kits OABM-MK
- Push-in fittings QS
- Blanking plug B

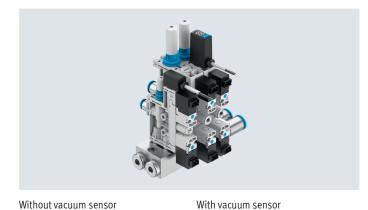


Temperature range 0 ... +50°C



Operating pressure

2 ... 7 bar

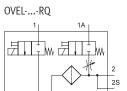


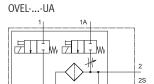
The vacuum generator OVTL is a module comprising vacuum generators OVEL, the common supply manifold OABM-P and connection accessories. All products are available from the factory fully assembled.

The vacuum generator OVTL can be ordered using the modular product system, which is a simpler and quicker alternative than ordering and assembling the various individual products.

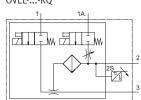
Each vacuum generator OVEL has

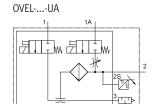
- a solenoid valve for controlling the ejector pulse
- a flow control screw for adjusting the ejector pulse
- an additional supply port for the separate supply of the ejector pulse





With vacuum sensor OVEL-...-RQ





General technical d	ata			
Туре			OVTL-10	OVTL-15
Number of device positions			28	
Grid dimension		[mm]	10	15
Nominal width of	OVTLSA	[mm]	0.45	
Laval nozzle	OVTLSB/SC	[mm]	-	0.7
	OVTLSD/SE	[mm]	-	0.95
Grade of filtration		[µm]	40	
Mounting position			Any	
Type of mounting			With through-hole	
Pneumatic	OVTLQ6		For tubing O.D. 6 mm	
connection 1	OVTLQ8		For tubing O.D. 8 mm	
(common supply manifold)	OVTLG18		Female thread G1/8	
Vacuum connection	OVTLSA		For tubing O.D. 4 mm	
	OVTLSC		-	For tubing O.D. 4 mm
	OVTLSB/SD/	'SE	-	For tubing O.D. 6 mm
Pneumatic	OVTLUA		Open silencer	
connection 3	OVTLRQS	SA	For tubing O.D. 4 mm	
	OVTLRQS SD/SE	SB/SC/	-	For tubing O.D. 6 mm
Product weight ¹⁾		[g]	118 890	·

¹⁾ Determine the exact total weight by adding the individual component weights.

Technical data – [Design			
Туре		OVTLUA	OVTLRQ	
Design		For connection position on both sides		
	OVTLL/R	For connection position on the side		
Ejector	OVTLSA/SC/SE	High vacuum/standard		
characteristic	OVTLSB/SD	High suction rate/standard		
Silencer design		Open	-	
Integrated function	n	Electric on/off valve		
		Filter		
		Silencer open	-	
		Ejector pulse, electrical		
		Flow control		
	OVTLV	Pressure transmitter		
	OVTLPNLK	Pressure sensor		
Valve function		Closed		
Manual override		Non-detenting		

Operating and environmental condi	ions	
Operating pressure	[bar]	27
Nominal operating pressure	[bar]	4
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on the operating/pilot medium		Operation with lubricated medium not possible
Ambient temperature	[°C]	0+50
Temperature of medium	[°C]	0+50
Corrosion resistance CRC ¹⁾		2
CE marking (see declaration of conformity) ²⁾		To EU EMC Directive
Degree of protection		IP40

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

²⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

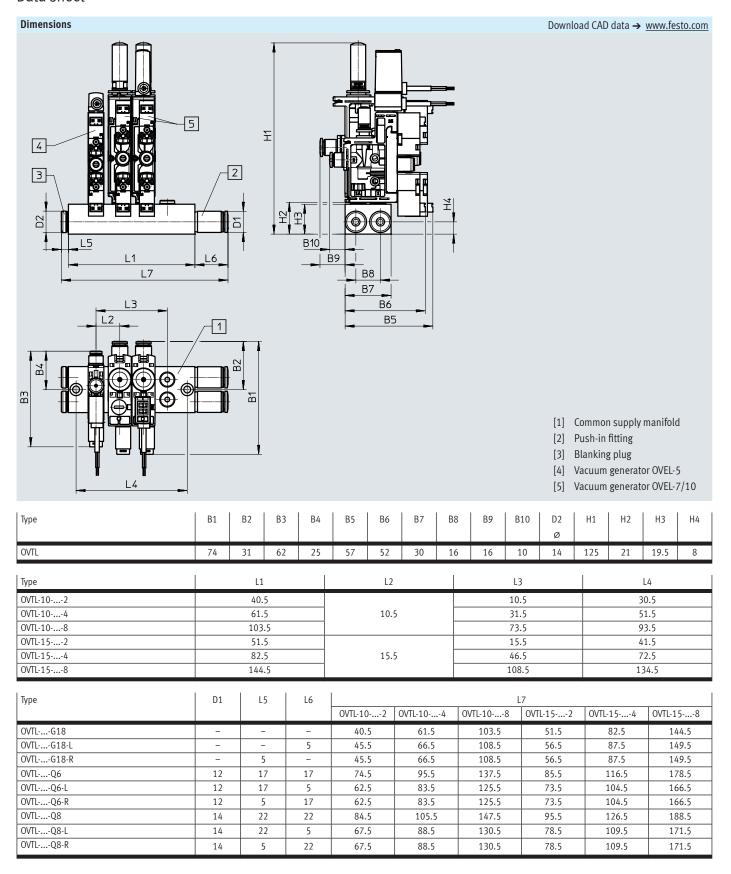
Performance data		
Max. vacuum	[%]	89 92
Operating pressure for max. vacuum	[bar]	3.8 4.5
Operating pressure for max. suction rate	[bar]	36
Max. suction rate with respect to atmosphere	[l/min]	4 45
Pressurisation time at nominal operating pressure 4 bar (for 1 l volume) ¹⁾	[s]	0.4 2
Noise level at p ₁ = 4 bar	[db(A)]	52 68

¹⁾ Time required to reduce the vacuum to a residual vacuum of –0.05 bar after switching off the operating pressure.

Solenoid valve		
Electrical	Function	Ejector pulse
connection input		Vacuum generation
	Connection type	2x plug
	Connection technology	Connection pattern H
	Number of pins/wires	2
	Connection pattern	+++ 1 3
	Type of mounting	Snap-locking
Operating voltage ra	ange [V DC]	21.6 26.4
Duty cycle	[%]	100
Coil characteristics,	24 V DC [W]	1.0
Vacuum sensor		
Electrical	Function	Sensor
connection output	Connection type	Cable
	Connection technology	Open end
	Number of pins/wires	3
Cable diameter	[mm]	2.9 ±0.1
Cable length	[m]	2.5
Conductor nominal	cross section [mm ²]	0.14
Cable characteristic	:S	Suitable for energy chains

Technical data – Vacuum sensor			
Туре		OVTLV	OVTLPNLK
Mechanical			
Method of measurement		Piezoresistive pressure sensor	Piezoresistive pressure sensor with display
Pressure measuring range [b.	ar]	-1 0	
Setting options		-	Teach-in
		-	IO-Link
		-	Via display and keys
Display type		-	LED display, 2-digit
Electrical			
Operating voltage range, sensor [V	DC]	1830	
Switching output		-	PNP/NPN switchable
Switching element function		-	N/C or N/O contact, switchable
Switching function		-	Freely programmable
Analogue output [V]	010	-

Materials	
Sub-base	Wrought aluminium alloy
Hollow bolt	Wrought aluminium alloy
Fitting	Nickel-plated brass
Housing	Reinforced PA
Silencer	PE PE
Jet nozzle	Wrought aluminium alloy
Receiving nozzle	POM
Filter	POM
Adjusting screw	Steel
Connecting thread	POM
Screws	Steel
Cable sheath	PVC (colour: grey)
Seals	NBR
Note on materials	RoHS-compliant



Ordering data – Modular product system

Ordering table				
Туре	OVTL	Conditions	Code	Enter code
Module no.	8103599			
Vacuum generator	Vacuum generators module, series L		OVTL	OVTL
Size	10 mm		-10	
	15 mm		-15	
Compressed air supply connection	Push-in connector 6 mm		-Q6	
	Push-in connector 8 mm		-Q8	
	G1/8		-G18	
Compressed air supply connection	Both sides			
position	Left		-L	
	Right		-R	
Exhaust connection	QS connections, metric		-RQ	
	Silencer open UO		-UA	
Number of vacuum generators	2 pieces		-2	
	4 pieces		-4	
	8 pieces		-8	
Position function	Vacant position		-SL	
	Laval nozzle 0.45 mm, for high vacuum, push-in connector 4 mm		-SA	
	Laval nozzle 0.7 mm, for high suction rate, push-in connector 6 mm	[1]	-SB	
	Laval nozzle 0.7 mm, for high vacuum, push-in connector 4 mm	[1]	-SC	
	Laval nozzle 0.95 mm, for high suction rate, push-in connector 6 mm	[1]	-SD	
	Laval nozzle 0.95 mm, for high vacuum, push-in connector 6 mm	[1]	-SE	
Sensor signal	Without vacuum sensor			
	0 10 V	[2]	V	
	PNP or NPN or IO-Link	[2]	PNLK	

[1] SB, SC, SD, SE [2] V, PNLK

Not with size 10.

Not with position function SL.



The position function and sensor signal must be selected for each vacuum generator in accordance with the number of vacuum generators configured. Example with 4:

• OVTL-10-Q8R-UA-4-SAVSESEPNLKSL

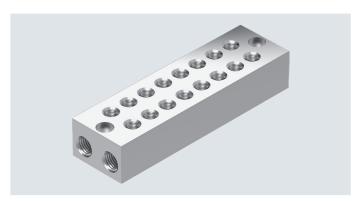
Common supply manifold OABM-P

For vacuum generator OVEL-...-P

- Up to 8 vacuum generators OVEL on a single common supply manifold
- Common compressed air supply via common supply manifold



Vacuum generators with additional connection for ejector pulse (OVEL-...-Z-C-A) cannot be combined on the common supply manifold with vacuum generators without an additional connection (OVEL-...-C-A).

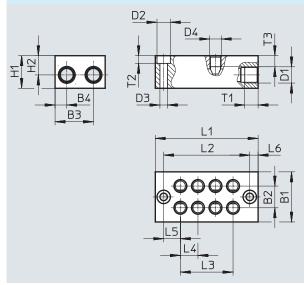


General technical data	
Pneumatic connection 1	G1/8
Type of mounting	With through-hole

Materials	
Sub-base	Wrought aluminium alloy
Note on materials	RoHS-compliant

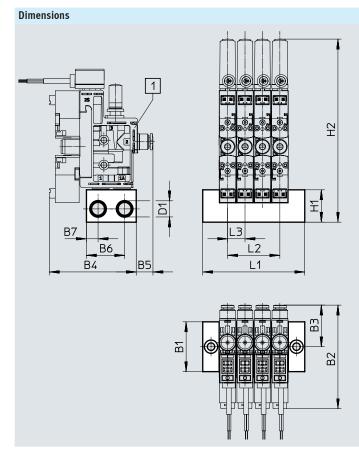
Dimensions

Download CAD data → www.festo.com



Туре	B1	B2	В3	B4	D1	D2 Ø	D3 Ø	D4	H1	H2
OABM-P-G3-10-2										
OABM-P-G3-10-4	30	13	23	7	G1/8	8	4.5	M7	19.5	11.5
OABM-P-G3-10-8										
OABM-P-G3-15-2										
OABM-P-G3-15-4	30	13	23	7	G1/8	8	4.5	M7	19.5	11.5
OABM-P-G3-15-8										

Туре	L1	L2	L3	L4	L5	L6	T1	T2	T3
OABM-P-G3-10-2	40.5	30.5	10.5						
OABM-P-G3-10-4	61.5	51.5	31.5	10.5	10	5	8	4.6	6.6
OABM-P-G3-10-8	103.5	93.5	73.5						
OABM-P-G3-15-2	51.5	41.5	15.5						
OABM-P-G3-15-4	82.5	72.5	46.5	15.5	13	5	8	4.6	6.6
OABM-P-G3-15-8	144.5	134.5	108.5						



Download CAD data → www.festo.com

· 📱 - Note

Combined use of OVEL-5 and OVEL-7/-10 is possible only with common supply manifolds OABM-...-15.

Use mounting kit OABM-MK for mounting the OVEL on the common supply manifold. Min. tightening torque: 0.3 Nm

Max. tightening torque: 3.3 Nm

[1] Vacuum generator OVEL-5/7/10

Туре		B1	B2	В3	B4	B5	В6	B7	D1	H1	H2	L1	L2	L3
OABM-P-G3-10-2	With OVEL-5											40.5	10.5	
OABM-P-G3-10-4		30	62	25	52	10	23	7	G1/8	19.5	110	61.5	31.5	10.5
OABM-P-G3-10-8												103.5	73.5	
OABM-P-G3-15-2	With OVEL-											51.5	15.5	
OABM-P-G3-15-4	7/10	30	74	31	57	16	23	7	G1/8	19.5	125	82.5	46.5	15.5
OABM-P-G3-15-8												144.5	108.5	

Ordering data					
Common supply manifold	Number of device positions	CRC ¹⁾	Weight	Part no.	Туре
			[g]		
For OVEL-5	2	2	45.2	8049141	OABM-P-G3-10-2
	4	2	69.6	8049142	OABM-P-G3-10-4
	8	2	118.6	8049143	OABM-P-G3-10-8
For OVEL-5/7/10	2	2	59.6	8049144	OABM-P-G3-15-2
	4	2	97.1	8049145	OABM-P-G3-15-4
	8	2	172	8049146	OABM-P-G3-15-8

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Mounting kit OABM-MK

For common supply manifold OABM-P



General technical data						
Type of mounting		Fixing clips				
		Can be screwed onto manifold rail				
Min. tightening torque	[Nm]	0.3				
Max. tightening torque	[Nm]	3.3				

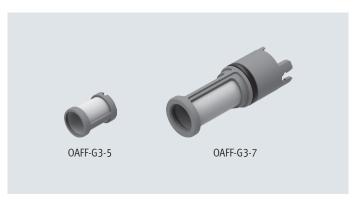
Materials						
Hollow bolt	Wrought aluminium alloy					
Seals	NBR					
Note on materials	RoHS-compliant					

Ordering data	CRC ¹⁾	Weight [g]	Part no.	Туре
For common supply manifold OABM-P	2	7	8065850	OABM-MK-G3

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Vacuum filter OAFF



General technical data		
Type of mounting		Push-on
		Latching
Grade of filtration	[µm]	40
Ejector pulse suitability	[bar]	≤7

Operating and environmental conditions		
Operating pressure	[bar]	-0.95
Operating medium		Atmospheric air based on ISO 8573-1:2010 [7:-:-]

Materials		
Туре	OAFF-G3-5	OAFF-G3-7
Housing	POM	
Filter	Fabric, PA	
Seals	-	NBR
Note on materials	RoHS-compliant	

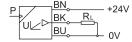
Ordering data				
	Weight	Part no.	Туре	PU ¹⁾
	[g]			
For vacuum generator OVEL-5	1	8068944	OAFF-G3-5	10
For vacuum generator OVEL-7/10	1.5	8068945	OAFF-G3-7	10

¹⁾ Packaging unit

Pressure transmitter SPTE

(Order code in the modular product system: OVEL-...-V1B/V1V/B2B/B2V, OVTL-...-V)

- Pressure measuring ranges
 -1 ... 0 bar or -1 ... 1 bar
- Analogue outputs 1 ... 5 V or 0 ... 10 V



Detection of analogue signals and conversion into digital switching signals with downstream signal converter SCDN with LCD display (\rightarrow page 27).



General technical data		
Certification	RCM compliance mark	
	c UL us - Recognized (OL)	
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive	
Note on materials	RoHS-compliant	

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Input signal/measuring element			
Туре		SPTE-V1R	SPTE-B2R
Measured variable		Relative pressure	
Method of measurement		Piezoresistive pressure sensor	
Pressure measuring range start	[bar]	0	-1
value			
Pressure measuring range end	[bar]	-1	1
value			
Max. overload pressure	[bar]	5	5
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium		Lubricated operation possible	
Temperature of medium	[°C]	050	
Ambient temperature	[°C]	050	

Output, general		
Precision ±FS ¹⁾	[%]	3 (at room temperature of approx. 23°C)
		4 (in ambient temperature range 0 50°C)
Repetition accuracy ±FS ¹⁾	[%]	0.3
Temperature coefficient ±FS/K ¹⁾	[%]	0.05

1) % FS = % of the measuring range (full scale)

Analogue output				
Туре		SPTEV-2.5K	SPTEB-2.5K	
Analogue output	[V]	010	15	
Rise time	[ms]	1		
Min. load resistance of voltage	[kΩ]	15		
output				

Additional output data				
Short circuit protection		For all electrical connections		
Electronics				
Туре		SPTEV-2.5K	SPTEB-2.5K	
Operating voltage range DC Reverse polarity protection	[V]	18 30 For all electrical connections	10 30	

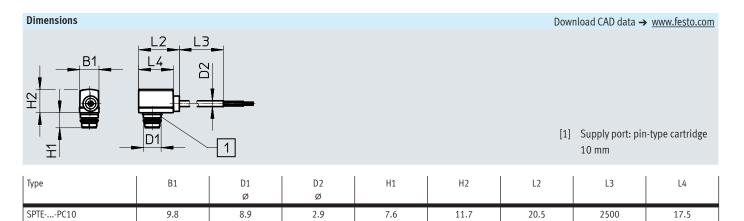
Electromechanical components		
Electrical connection	-	Cable, 3-wire, open end
Cable length	[m]	2.5

Mechanical system		
Type of mounting	Pin-type connection	
Mounting position	Any	
Pneumatic connection	Cartridge 10 mm	
Product weight [g]	35	
magicInformation on housing materials	Reinforced PA	

Immission/Emission	
Degree of protection	IP40
Corrosion resistance class CRC ¹⁾	2

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.



Ordering data							
Pneumatic connection	Electrical connection	Pressure measuring	Analogue output	Order code i	n the	Part no.	Type
		range		modular pro	duct system		
		[bar]	[V]	OVEL	OVTL		
Cartridge 10 mm	Cable, 3-wire, open	-1 0	0 10	V1V	V	8025974	SPTE-V1R-PC10-V-2.5K
Cartridge 10 mm	Cable, 3-wire, open end	-1 0	0 10	V1V V1B	V -	8025974 8025975	SPTE-V1R-PC10-V-2.5K SPTE-V1R-PC10-B-2.5K
Cartridge 10 mm		-1 0 -1 1		_	V		_

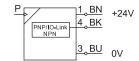
Vacuum generators OVEL/OVTL

Accessories

Pressure sensor SPAE

(Order code in the modular product system: OVEL-...-V1PNLK/B2PNLK, OVTL-...-PNLK)

- Pressure measuring ranges
 -1 ... 0 bar or -1 ... 1 bar
- Switching output PNP/NPN, switchable
- IO-Link
- LCD display
- · Teach-in function





General technical data	
Certification	RCM compliance mark
	c UL us - Recognized (OL)
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive
Note on materials	RoHS-compliant

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Input signal/measuring element			
Туре		SPAE-V1R	SPAE-B2R
Measured variable		Relative pressure	
Method of measurement		Piezoresistive pressure sensor	
Pressure measuring range start	[bar]	0	-1
value			
Pressure measuring range end	[bar]	-1	1
value			
Max. overload pressure	[bar]	5	5
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium		Lubricated operation possible	
Temperature of medium	[°C]	0 50	
Ambient temperature	[°C]	050	

Signal processing		
Resolution ADC	10 bits	

Output, general		
Precision ±FS ¹⁾	[%]	1.5 (at room temperature of approx. 23°C)
		2.5 (in ambient temperature range 0 50°C)
Repetition accuracy ±FS ¹⁾	[%]	0.3
Temperature coefficient ±FS/K ¹⁾	[%]	0.05

^{1) %} FS = % of the measuring range (full scale)

Switching output		
Switching output		PNP/NPN switchable
Switching function		Freely programmable
Switching element function		N/C or N/O contact, switchable
Max. output current	[mA]	100

Measured value display		
Display range start value	[% FS]	0
Display range end value	[% FS]	99

Additional output data		
Short circuit protection	For all electrical connections	

Communication interface	
Protocol	IO-Link
IO-Link, protocol version	Device V 1.1
IO-Link, profile	Smart sensor profile
IO-Link, function classes	Binary data channel (BDC)
	Diagnostics
	Identification
	Process data variable (PDV)
	Teach channel
IO-Link, communication mode	COM2 (38.4 kBaud)
IO-Link, SIO mode support	Yes
IO-Link, port class	A
IO-Link, process data width OUT	0 bytes
IO-Link, process data width IN	2 bytes
IO-Link, process data content IN	2 bit BDC (pressure monitoring)
	14 bit PDV (pressure measurement value)
IO-Link, minimum cycle time [ms]	3
IO-Link, data memory required	0.5 KB

Electronics	Electronics			
Operating voltage range DC	[V]	1830		
Reverse polarity protection		For all electrical connections		

Electromechanical components		
Electrical connection		Cable, 3-wire, open end
Cable length	[m]	2.5

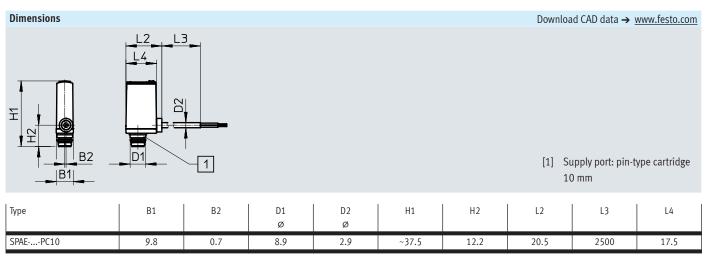
Mechanical system		
Type of mounting		Pin-type connection
Mounting position		Any
Pneumatic connection		Cartridge 10 mm
Product weight	[g]	40
Information on housing materials		Reinforced PA

Display/operation				
Display type	LED display, 2-digit			
Displayable units	% FS			
Switching status indication	LED yellow			
Setting options	Via display and keys, teach-in, IO-Link			
Threshold value setting range [%]	1 98			
Protection against tampering	PIN code			

Immission/Emission	
Degree of protection	IP40
Corrosion resistance class CRC ¹⁾	2

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.



Ordering data							
Pneumatic connection	Electrical connection	Pressure measuring	Order code in the modular product system		Part no.	Туре	
		range					
		[bar]	OVEL	OVTL			
Cartridge 10 mm	Cable, 3-wire, open	-1 0	V1PNLK	PNLK	8025978	SPAE-V1R-PC10-PNLK-2.5K	
	end	-1 1	B2PNLK	-	8025979	SPAE-B2R-PC10-PNLK-2.5K	

	Plug NECU-S-M8G3/M12G3 Electrical connection				Data sheets → Internet: n
				Part no. 562024	**
	Plug M8x1, 3-pin, straight, insulation displacement connector				NECU-S-M8G3-HX
	Plug M12x1, A-coded, 3-pin, st	Plug M12x1, A-coded, 3-pin, straight, insulation displacement connector			NECU-S-M12G3-HX
dering data –	Plug NECU-S-ECG4				Data sheets → Internet: n
	Electrical connection			Part no.	Туре
	Plug, square design, 4-pin, stra	Plug, square design, 4-pin, straight, insulation displacement connector			NECU-S-ECG4-HX-Q3
rdering data –	Signal converter SCDN Measured variable			Part no.	Data sheets → Internet: s
	Voltage			8035555	SCDN-2V-EC4-PNLK-L1
rdering data –	Voltage Plug socket with cable NEBV			8035555	SCDN-2V-EC4-PNLK-L1 Data sheets → Internet: n
dering data –			Cable length [m]	8035555 Part no.	
dering data –	Plug socket with cable NEBV	Flying leads	Cable length [m] 0.5		Data sheets → Internet: n
dering data –	Plug socket with cable NEBV Electrical connection	Flying leads Open end		Part no.	Data sheets → Internet: n
dering data –	Plug socket with cable NEBV Electrical connection Socket, 2-pin		0.5	Part no. 566654	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2
dering data –	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H		0.5	Part no. 566654 566655	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2
dering data –	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin		0.5 1 2.5	Part no. 566654 566655 566656	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2
rdering data –	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H	Open end	0.5 1 2.5 5	Part no. 566654 566655 566656 566657	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2 NEBV-H1G2-KN-5-N-LE2
rdering data -	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin	Open end Cable	0.5 1 2.5 5 0.5 1 2.5	Part no. 566654 566655 566656 566657	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2 NEBV-H1G2-KN-5-N-LE2 NEBV-H1G2-F0.5-N-LE2
rdering data –	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin	Open end Cable	0.5 1 2.5 5 0.5	Part no. 566654 566655 566656 566657 566658	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2 NEBV-H1G2-KN-5-N-LE2 NEBV-H1G2-P-0.5-N-LE2 NEBV-H1G2-P-0.5-N-LE2
	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin Connection pattern H	Open end Cable	0.5 1 2.5 5 0.5 1 2.5	Part no. 566654 566655 566656 566657 566658 566659	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2 NEBV-H1G2-KN-5-N-LE2 NEBV-H1G2-P-0.5-N-LE2 NEBV-H1G2-P-1-N-LE2 NEBV-H1G2-P-1-N-LE2
	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin	Open end Cable	0.5 1 2.5 5 0.5 1 2.5	Part no. 566654 566655 566656 566657 566658 566659	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-2.5-N-LE2 NEBV-H1G2-KN-5-N-LE2 NEBV-H1G2-P-0.5-N-LE2 NEBV-H1G2-P-1-N-LE2 NEBV-H1G2-P-1-N-LE2
	Plug socket with cable NEBV Electrical connection Socket, 2-pin Connection pattern H Socket, 2-pin Connection pattern H	Open end Cable	0.5 1 2.5 5 0.5 1 2.5	Part no. 566654 566655 566656 566657 566658 566659 566660 566661	Data sheets → Internet: n Type NEBV-H1G2-KN-0.5-N-LE2 NEBV-H1G2-KN-1-N-LE2 NEBV-H1G2-KN-5-N-LE2 NEBV-H1G2-P-0.5-N-LE2 NEBV-H1G2-P-1-N-LE2 NEBV-H1G2-P-1-N-LE2 NEBV-H1G2-P-1-N-LE2 NEBV-H1G2-P-5-N-LE2

¹⁾ Packaging unit.

Ordering data – Push-in fitting QS							
	Pneumatic connection			Туре	PU ¹⁾		
	G1/8	Tubing O.D. 8°mm	186098	QS-G1/8-8	10		
	G1/8	Tubing O.D. 8°mm	186109	QS-G1/8-8-I	10		

¹⁾ Packaging unit.