Assembly instructions (Original: de) 8059924 1605 [8062868]

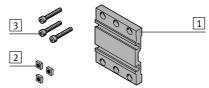
# Mounting kit VAME-R4-20-PA

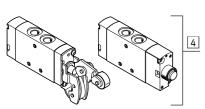
# **FESTO**

#### Festo AG & Co. KG

Postfach 73726 Esslingen Germany +49 711 347-0 www.festo.com

#### 1. Parts list





- 1 Mounting plate (1x)
  VAMF-R4-20-PA
- Square nut (3x)
- 3 Screw (3x)

Not included in delivery:

4 Valve (1x)

#### 2. Intended use

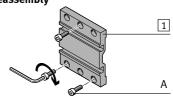
Mounting kit VAME-R4-20-PA:

- Attachment of a valve 4 to a stable surface.
- Adjustment of switching point (C).

### 3. Safety instructions and notes on mounting

- Switch off compressed air before mounting work.
- When mounting a 3/2-way valve 4, a square nut 2 and a screw 3 are left over.
- Refer to the catalogue for the switching positions of the various valves 4 (→ www.festo.com/catalogue).

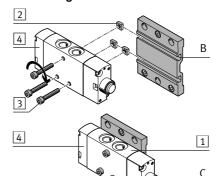
## 4. Preassembly



 Mount the mounting plate 1 with screws (A) that are suitable for the installation situation.

# 5. Mounting

3 Nm ± 20 %



- Place square nuts 2 into the mounting slots (B).
- Align the square nuts 2.
- Secure the valve 4 to the square nuts 2 by using the screws 3.
- Align the valve 4 on the mounting plate 1 with the switching point (C).
- Tighten screws 3.